



EXCHROME

TOLI DESIGN TILE CARPET



TOLI DESIGN TILE CARPET **EXCHROME**

EXCHROME is a printed carpet tile that expands free thinking and material texture.

With rich colors and original designs, EXCHROME brings performance and personalization to multiple commercial environments.

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Rich design variations and selectable material textures

With over 120 standard items, plus simple customization (including "Scale up 4" designs and custom colors), EXCHROME offers unlimited design potential across three base constructions.

EXC-5000 Cut & Loop

► p.4

The combination of glossy yarn and rich-textured cut & loop creates a luxurious and sophisticated atmosphere.



EXC-2000 Cut Pile

► p.26

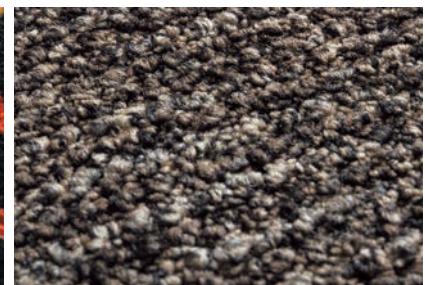
Cut pile, capable of expressing a variety of colors and delicate patterns, fascinates with its vivid colors and bold designs.



EXC-1000 Textured Loop

► p.62

Textured loop construction incorporating solution dyed yarn with EXCHROME over print. It is also characterized by its ability to hide dirt well.



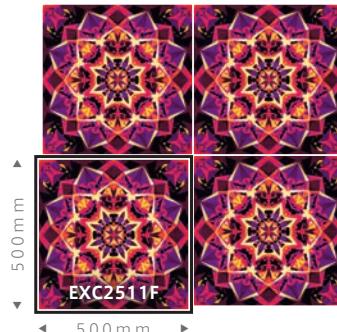
Easy Order System SCALE UP 4

For details, see p.3

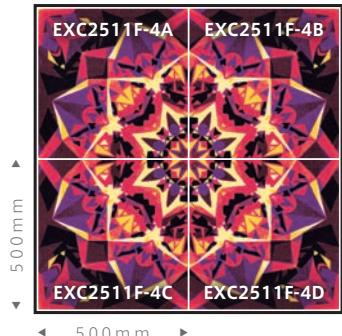
Select patterns can be "SCALED UP" 4X the original design to align the design with the overall space.

- Four patterns combined make one repeat.
- **The price is the same as the original design.**
- Please refer to p.7 for the order conditions of "SCALE UP 4".

Original Size:
500mm square / 1 repeat



Scale Up Size:
1000mm square / 1 repeat
(4 combined patterns)

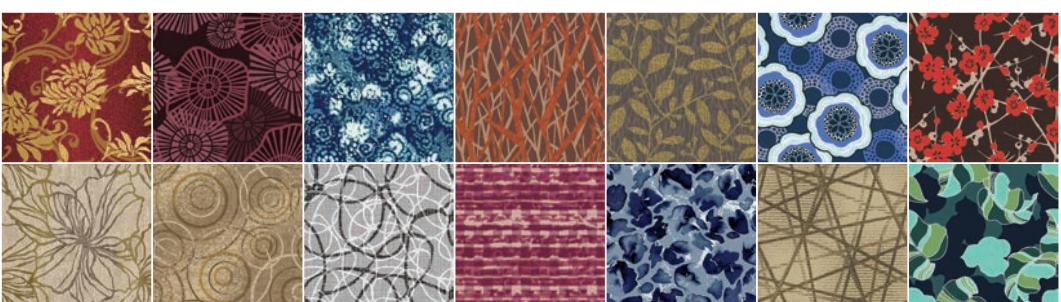


Full Order System - Custom Colors

For details, see p.66

Custom-made tile carpets created by listening to your desired design on a base selected from three types of materials.

Full Order (Example)



Custom Colors



Original Product Numbers
EXC2513

Custom Colors

*Depending on the material, there may be patterns that do not meet your request.

RANDOM 5

A series with 5 patterns within one product number.

The patterns connect even when adjacent. By installing randomly, it creates a spacious effect.

Item List

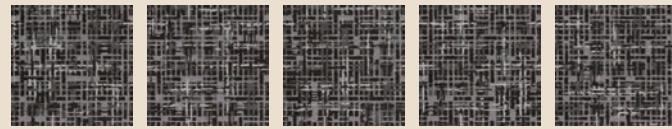
EXC-5000 Cut & Loop



EXC5106F p.8



EXC5101 p.4



EXC5108F p.14



EXC5109F p.14

EXC-2000 Cut Pile



EXC2501F p.26



EXC2502F p.28

Example of EXC5106F combinations



EXC5106F · EXC5107F

Caution

- There are 5 patterns for each product number.
- The 5 patterns are randomly packed. Specific patterns cannot be chosen.
- The minimum order quantity is 30m²/120pcs/36.0SQY per product number.
- EXC5106F and EXC5107F can be ordered together.
A minimum of 4m² per pattern and a combined total of 30m²/120pcs/36.0SQY is required for orders.
- For orders less than 30m²/120pcs/36.0SQY, a separate quotation will be provided.

Easy Order System **SCALE UP 4**

We have enlarged recommended patterns from the original design by 4 times.

Large-scale patterns create bold floor designs that do not feel repetitive.

● Four patterns combined make one repeat. ● Other designs may be "scaled up" upon the request. ● **The price is the same as the original design.**

Item List

EXC2506-4A EXC2506-4B



EXC2506-4C EXC2506-4D

p.33

EXC2507-4A EXC2507-4B



EXC2507-4C EXC2507-4D

p.34

EXC2508-4A EXC2508-4B



EXC2508-4C EXC2508-4D

p.34

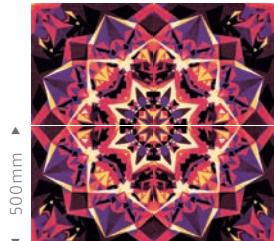
EXC2510-4A EXC2510-4B



EXC2510-4C EXC2510-4D

p.35

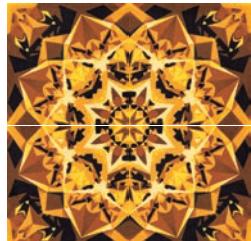
EXC2511F-4A EXC2511F-4B



EXC2511F-4C EXC2511F-4D

p.36

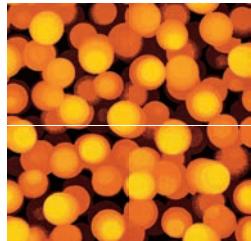
EXC2512F-4A EXC2512F-4B



EXC2512F-4C EXC2512F-4D

p.36

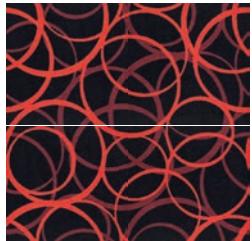
EXC2513-4A EXC2513-4B



EXC2513-4C EXC2513-4D

p.37

EXC2518-4A EXC2518-4B



EXC2518-4C EXC2518-4D

p.40

Original Size



EXC2511F

Scale Up Size (4 combined patterns)



EXC2511F-4A to 4D

Order Conditions

Quantity

30m² or more / 1 set of 4 combined patterns

*The total of 4 Scale Up Size product numbers must be 30m² or more.

Delivery Time

3 week to produce

● For orders less than 30m², a separate quotation will be provided.

● Delivery time may vary depending on the quantity and timing. For details, please contact the TOLI sales office.

Relax

EXC- 5000

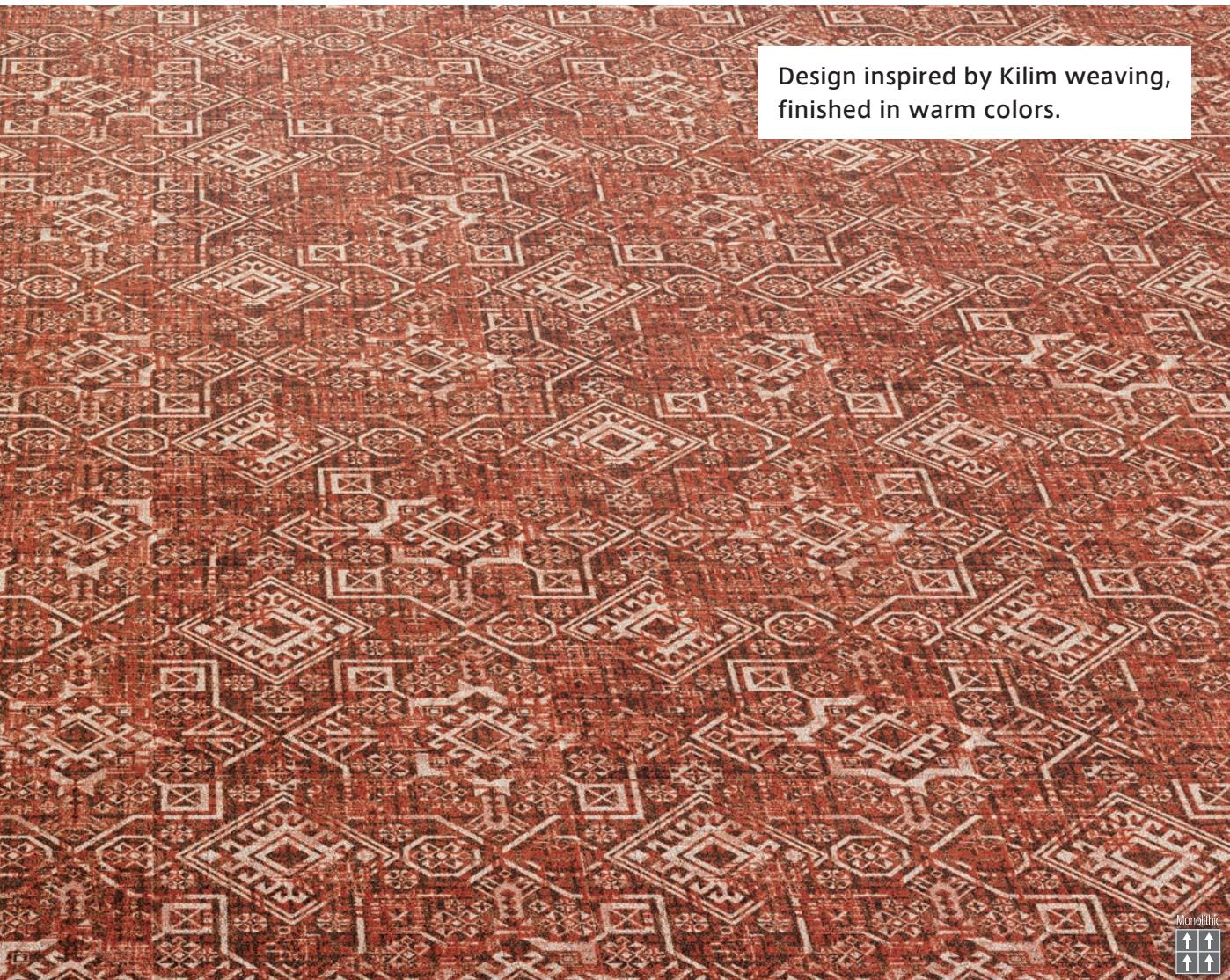
Cut & Loop

The combination of glossy yarn and rich-textured cut & loop creates a luxurious and sophisticated atmosphere.



EXC5101 · EXC5031F

Design inspired by Kilim weaving,
finished in warm colors.



Monolithic
↑↑
↑↑

EXC5101



EXC5101 ◎[RANDOM 5]

This pattern has 5 variations within
one product number.
They can be installed randomly.

◎ For details, please refer to p.6 [RANDOM 5].



KILIM WEAVE

Relax

Rug-like patterns are recommended for creating a relaxed space.



Monolithic
EXC5102F

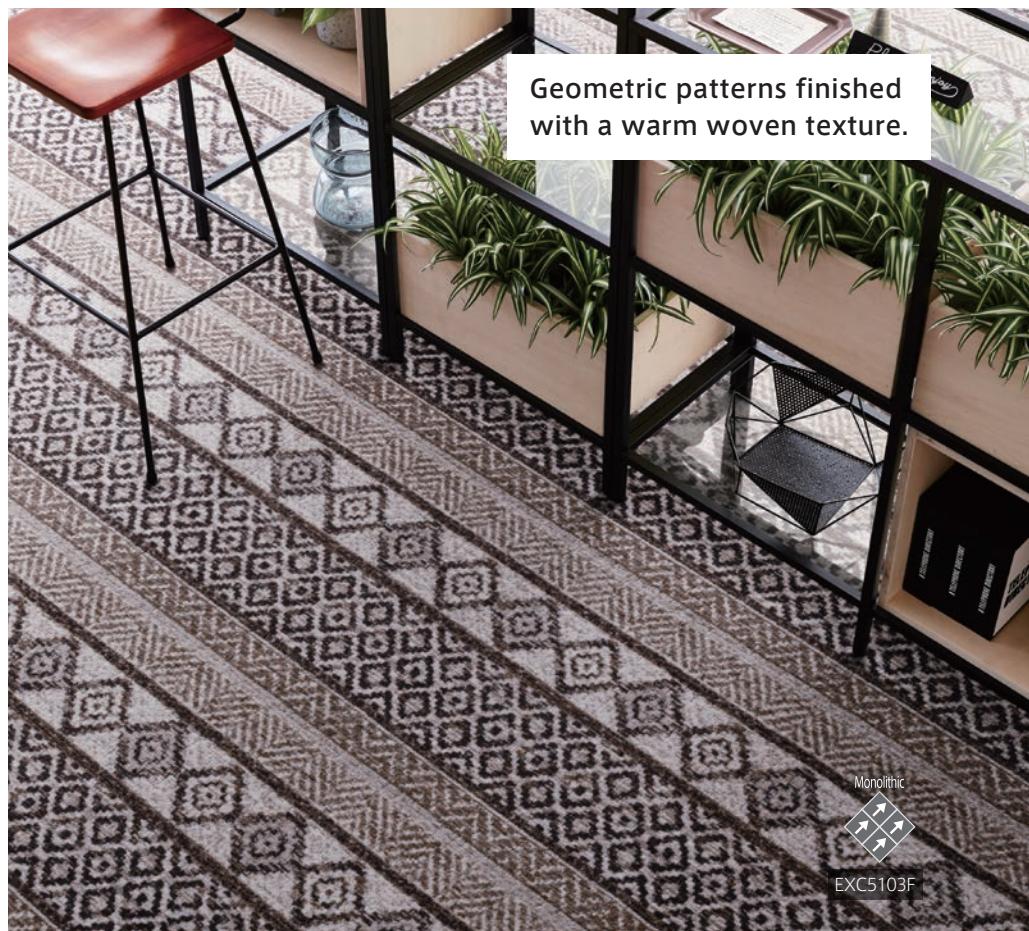
GEOLUX

EXC5102F



GEOFLOW

EXC5103F



Geometric patterns finished with a warm woven texture.

Monolithic

EXC5103F



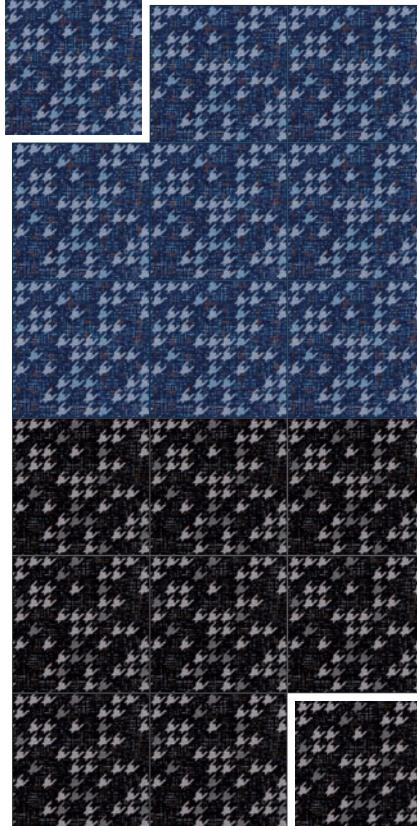
Monolithic
↑↑
↑↑
↑↑

EXC5104F

EXC5104F

◀ 500 mm ▶

▼ 500 mm ▲



500 mm
↑↑
↑↑
↑↑

HOUNDSTOOTH

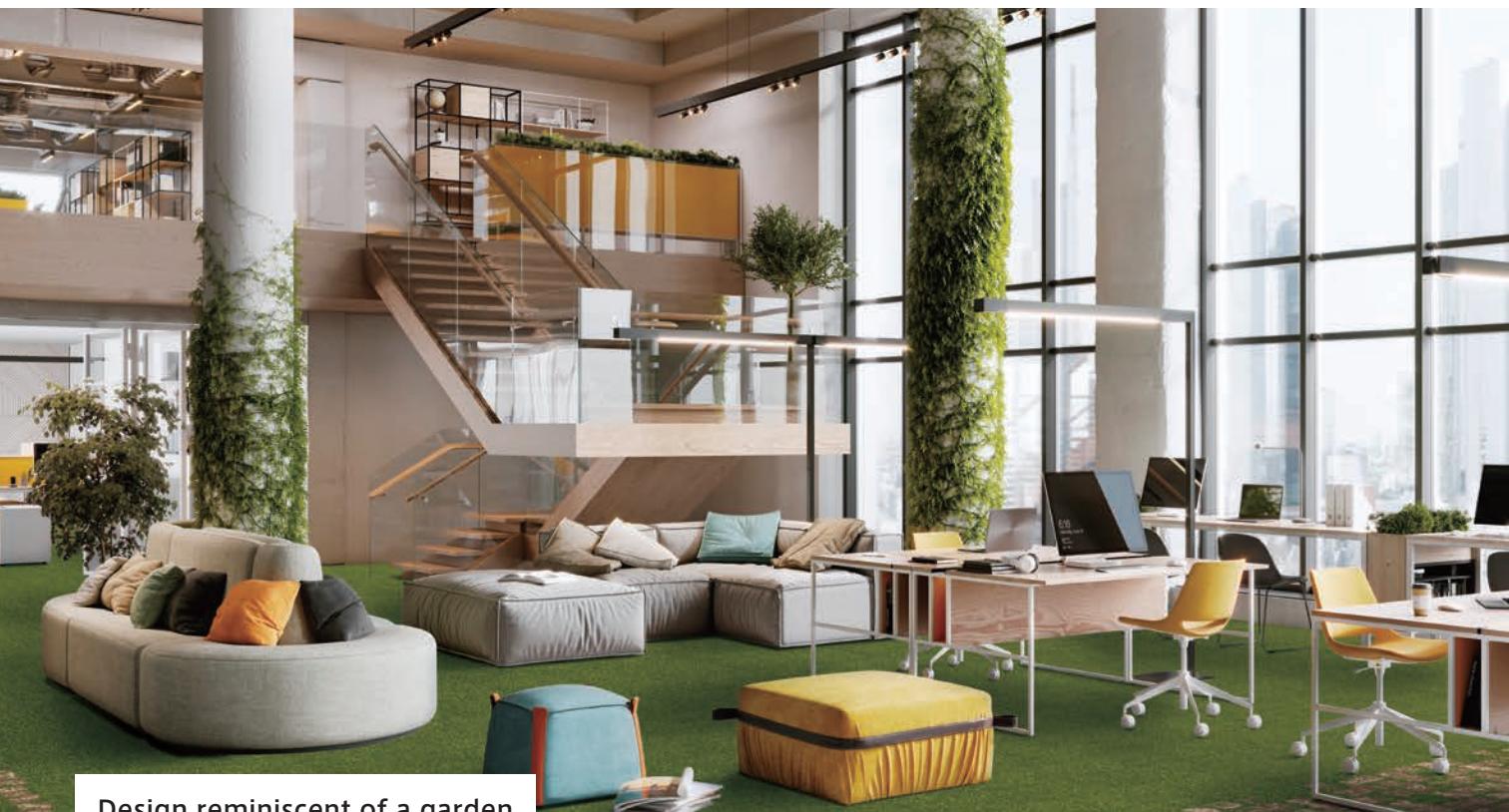


Monolithic
↑↑
↑↑
↑↑

EXC5105F

EXC5105F

Natural



Design reminiscent of a garden with grass and blocks provides tranquility to the space.



EXC5106F · EXC5107F



EXC5106F · EXC5107F

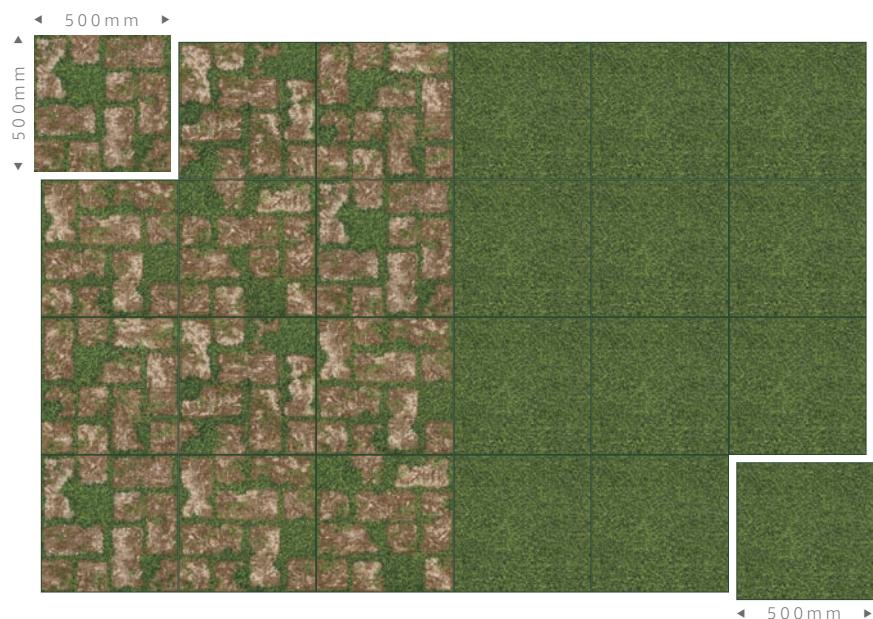
GARDEN BLOCK



EXC5106F ◎ [RANDOM 5]

This pattern has 5 variations within one product number. They can be installed randomly.

◎ For details, please refer to p.6 [RANDOM 5].



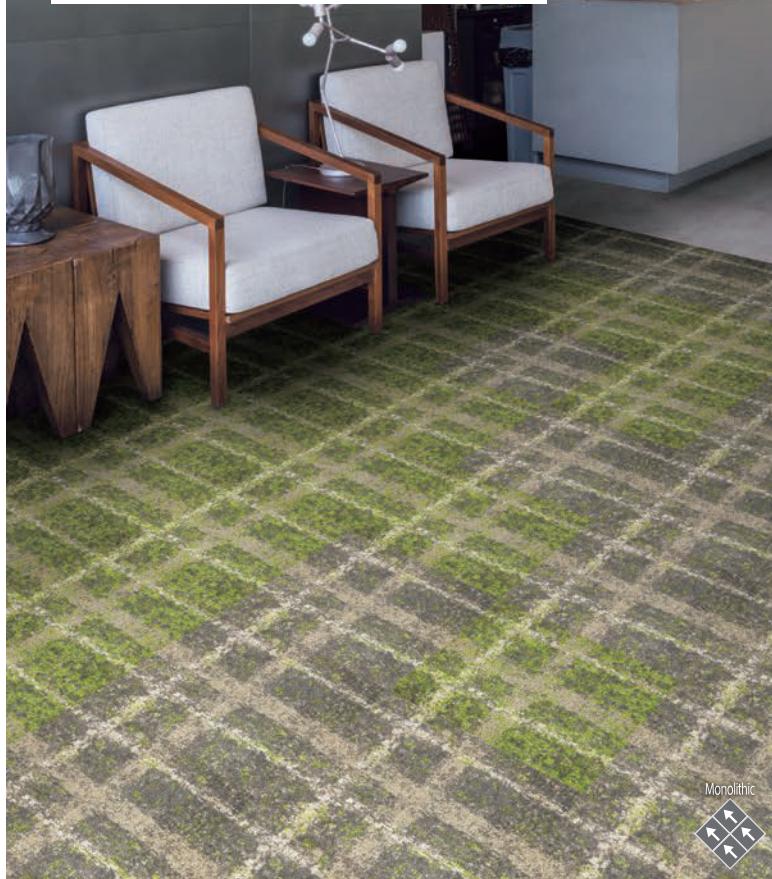
GARDEN GRASS

EXC5107F

- EXC5106F and EXC5107F can be combined. Orders can be placed if the total is 4m² or more per pattern and 30m² or more combined.
- Colors may not match if manufacturing lots differ.

Natural

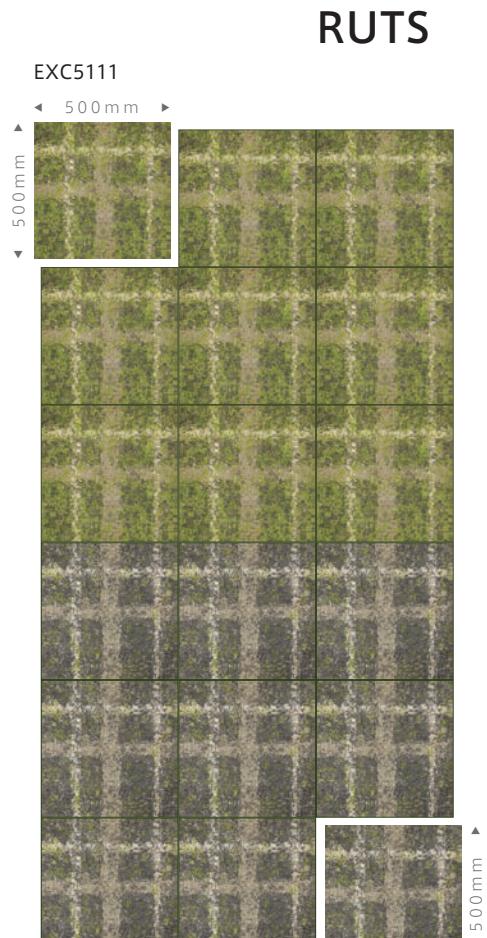
Pattern inspired by landscapes with ruts. Combining two product numbers expands spatial variation.



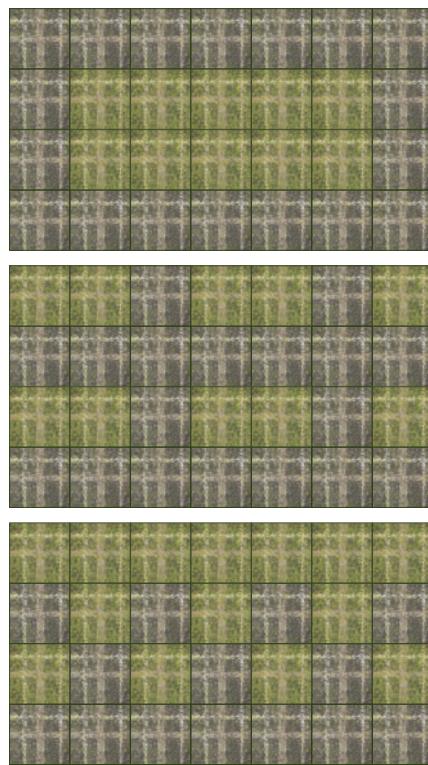
EXC5110 · EXC5111



EXC5110



EXC5111



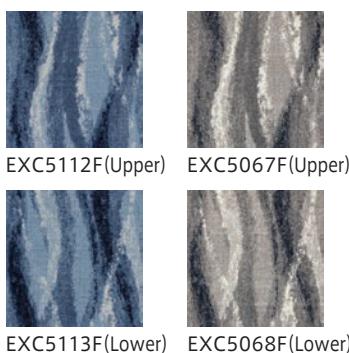
Patterns connect,
allowing for flexible installation.



EXC5110



EXC5067F · EXC5068F



WIND & WATER

- Two pieces combined make one repeat.
- EXC5067F and EXC5068F, EXC5112F and EXC5113F are sold as sets. Orders can be placed if the total of the two product numbers is 30m² or more.
- Colors may not match if manufacturing lots differ.

Natural

EXC5001

◀ 500 mm ▶



500 mm



BLOSSOMS



Expressed the silhouette of plum blossoms emotionally with watercolor blurring.



EXC5001



EXC5069F



RAIN ON THE LAKE

Comfort

The deep woven pattern makes the space elegant.



Monolithic



EXC5109F

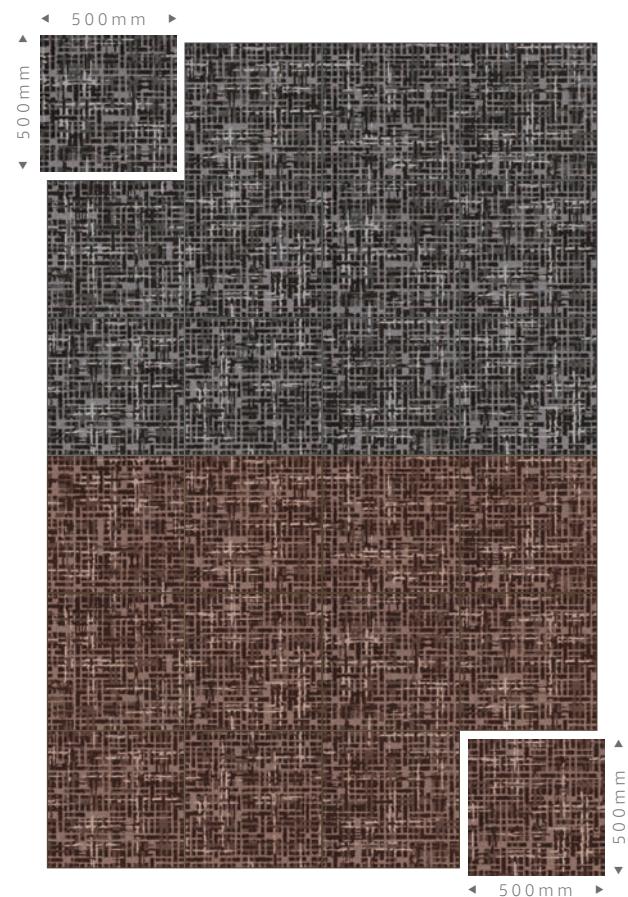


EXC5108F · TTN3902

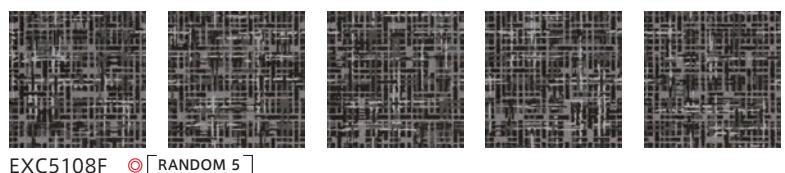


EXC5108F

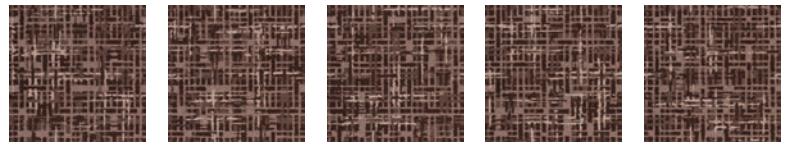
LUXLOOM



500 mm



EXC5108F ◎ [RANDOM 5]



EXC5109F ◎ [RANDOM 5]

This pattern has 5 variations within one product number.
They can be installed randomly.

◎ For details, please refer to p.6 [RANDOM 5].

Comfort



Expressed plain weave texture
that adds warmth and softness
to the space.



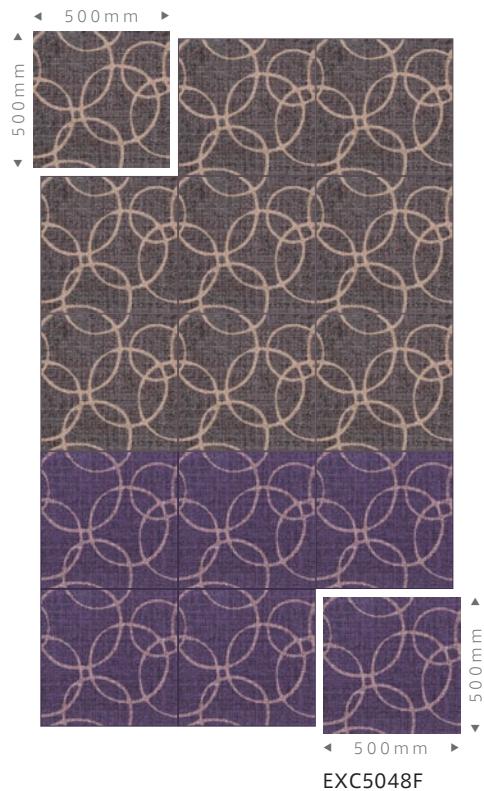
EXC5114F · EXC5115F

EXC5045F



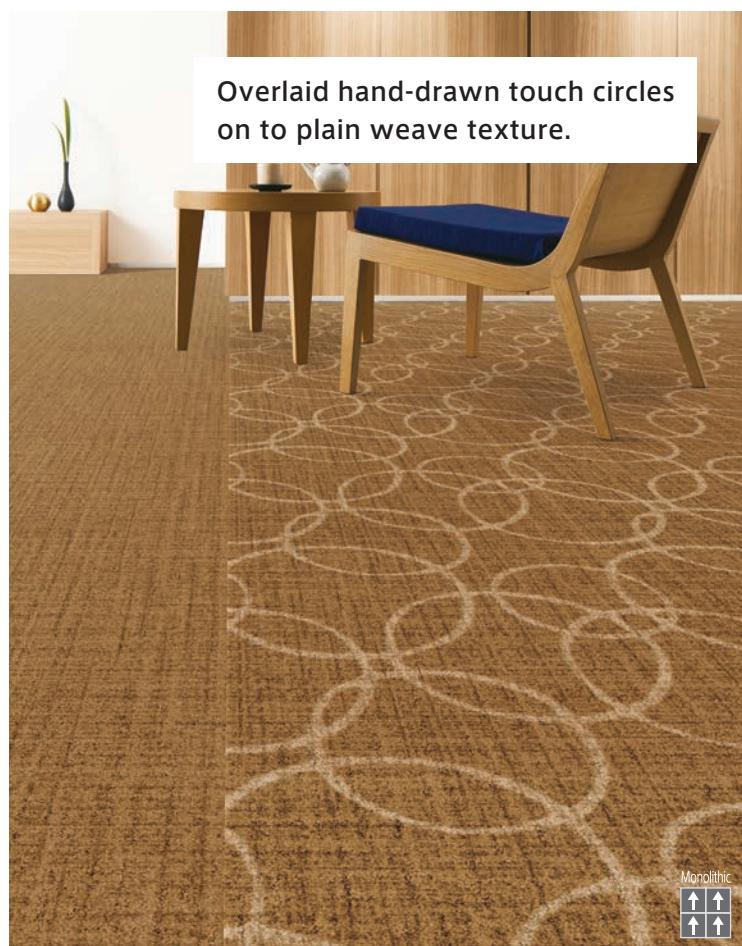
SOFTWEAVE SPHERES

EXC5047F



EXC5048F

Overlaid hand-drawn touch circles on to plain weave texture.



EXC5045F · EXC5049F



- EXC5045F, EXC5047F, EXC5048F, EXC5115F use the same colors as p.20 EXC5049F, EXC5051F, EXC5052F, EXC5114F, so they can be combined. (However, there may be slight color differences, so please be careful.)

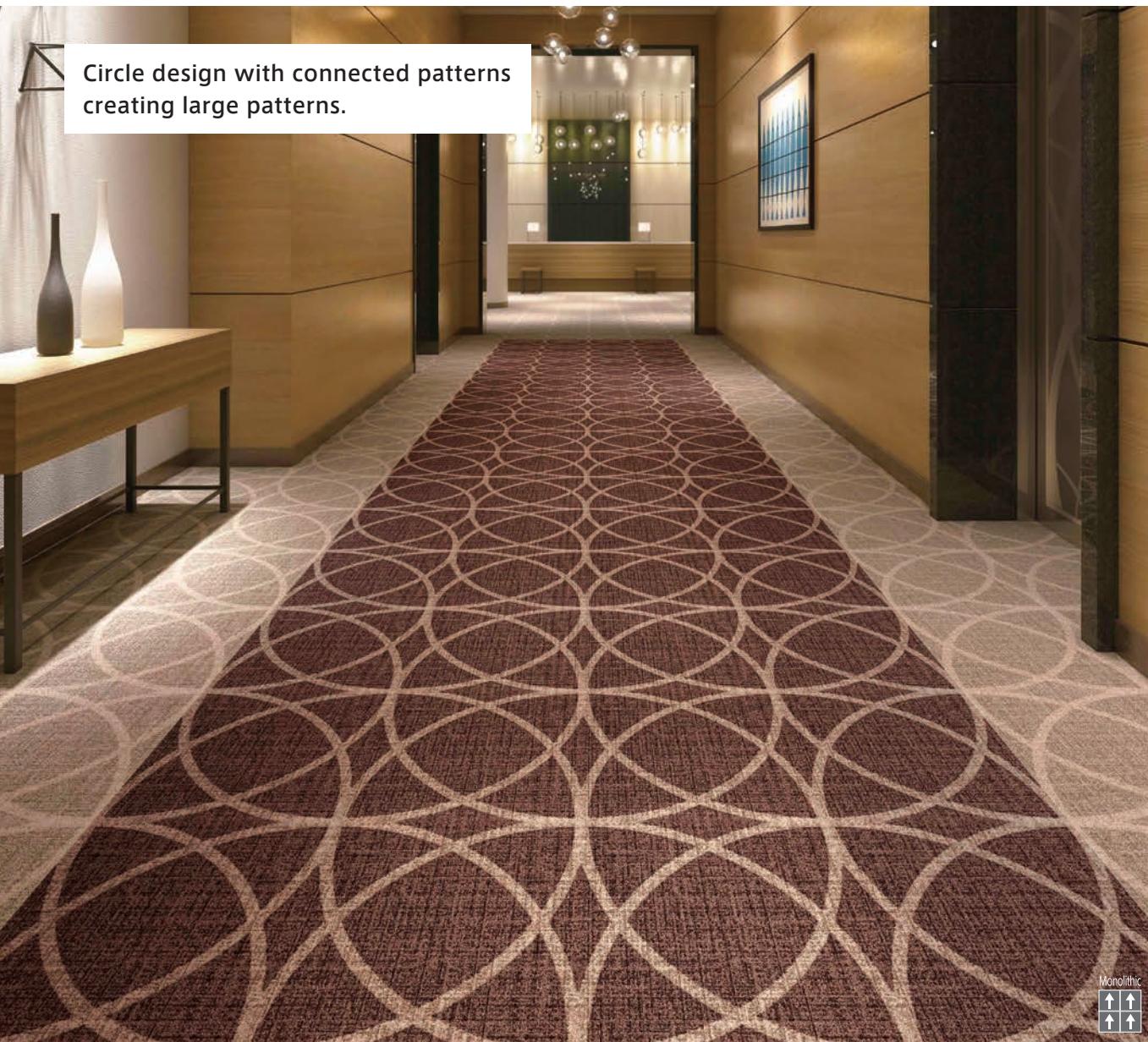


EXC5047F · EXC5048F



Comfort

Circle design with connected patterns creating large patterns.



EXC5053F · EXC5054F

EXC5053F

◀ 500 mm ▶



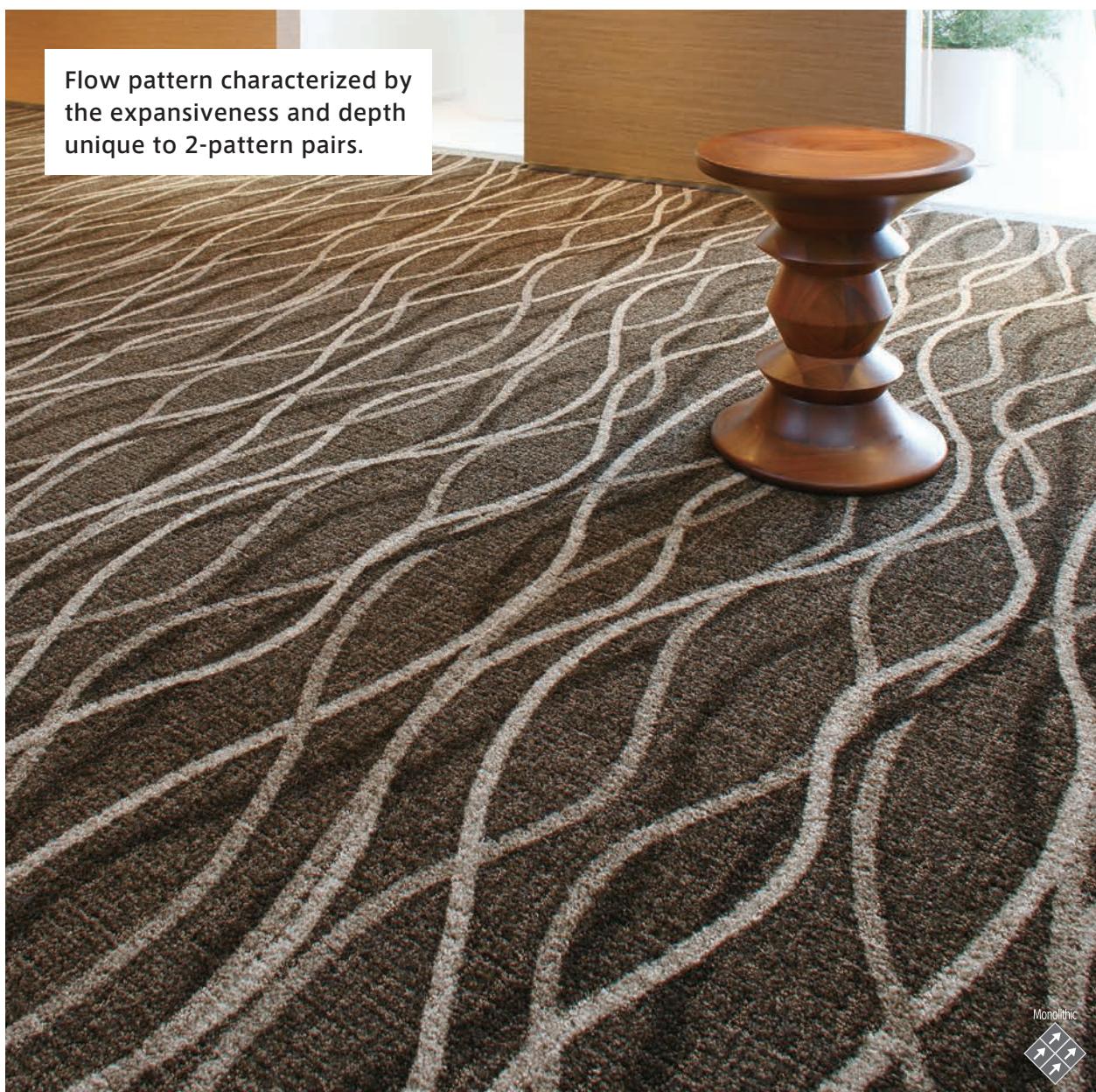
EXC5054F

CIRQUE





ROPES



EXC5006 · EXC5007

- Two pieces combined make one repeat.
- EXC5004F and EXC5005F, EXC5055F and EXC5056F are sold as sets. Orders can be placed if the total of the two product numbers is 30m² or more.
- Colors may not match if manufacturing lots differ.

Comfort

EXC5079F



TR-7

Modernized traditional
seven-treasure pattern.



EXC5079F

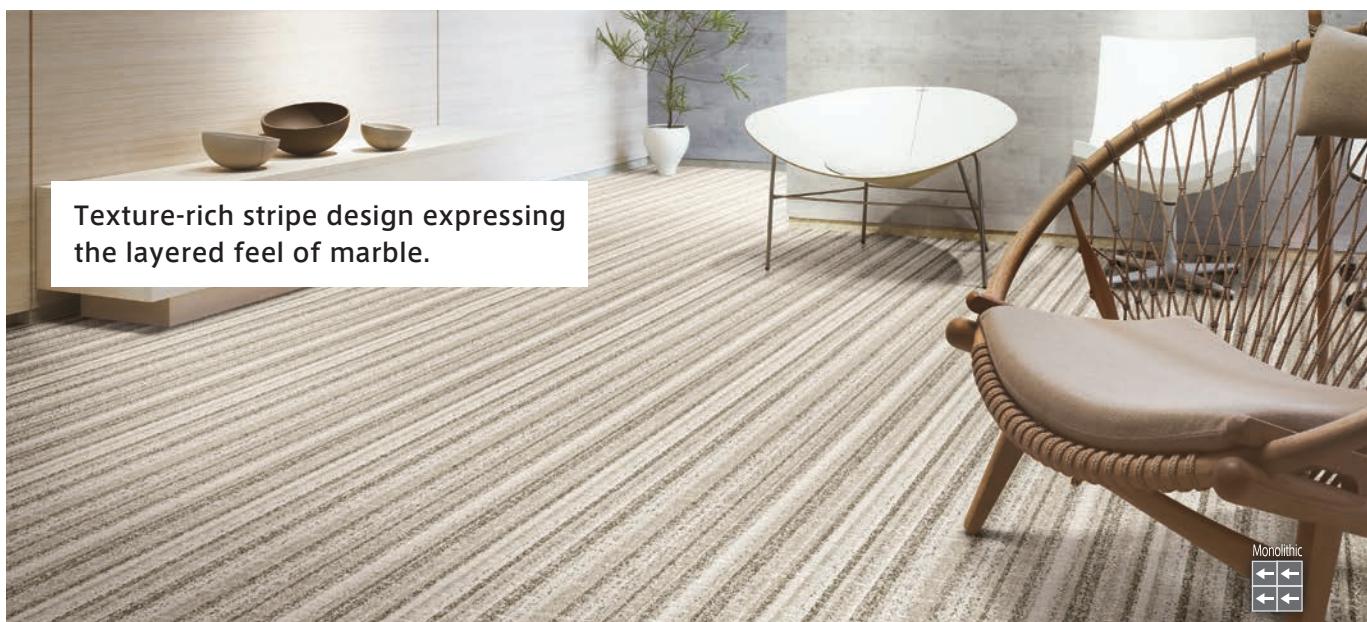


EXC5078F

EXC5078F



ORGANIC CURVES



EXC5013F



EXC5013F

SIMPLY MARBELE-OUS

Comfort



Overlaid woven texture onto a relaxed wave gradient.

A 2x2 grid icon with four upward-pointing arrows, representing the Monolithic architecture style.

EXC5011F

EXC5011F

◀ 500 mm ▶

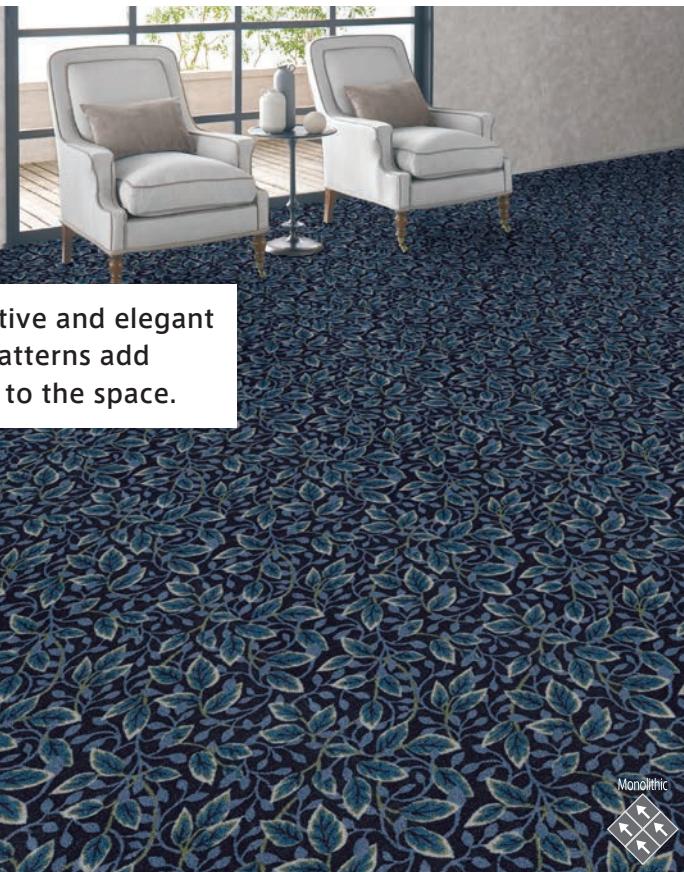
500 m m

WAVE OF TRANQUILITY



Elegant

EXC-5000 Cut & Loop Overall Thickness : 9.5mm



IVY LEAGUE

EXC5116F



500 mm



EXC5116F

EXC5019F



LACE

Delicate and graceful lace design that matches elegant interiors.



EXC5057F



EXC5057F 23

Elegant

Beautiful and dignified
damask patterns create
a luxurious space.



EXC5071



EXC5016



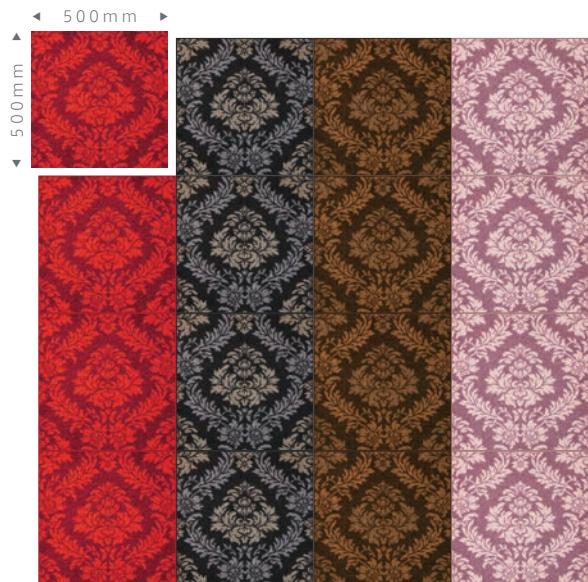
EXC5017



EXC5018F



EXC5071



DAMASK



EXC5017



EXC5018F

FLOR-ALL

EXC5010F



Chic floral patterns combine naturalness and elegance.



EXC5010F

Finished elegant and classical arabesque in natural colors.



EXC5044



ARABESQUE

EXC- 2000

Cut Pile

Cut pile, capable of expressing a variety of colors and delicate patterns, fascinates with its vivid colors and bold designs.

Material



EXC2501F · GX2065

Design with the realistic texture
of concrete and tile joints.
It creates a cool and modern space.



EXC2501F

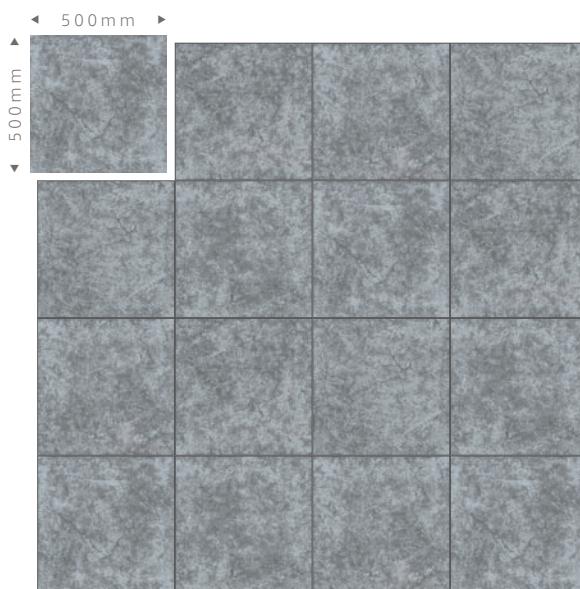


EXC2501F ◎[RANDOM 5]

This pattern has 5 variations within
one product number.

They can be installed randomly.

◎ For details, please refer to p.6 [RANDOM 5].



MODERN MORTAR

● This pattern has tile joints.

Material



Monolithic Quarterturn (GX-200)

EXC2502F · GX2082



EXC2502F



This pattern has 5 variations within one product number. They can be installed randomly.

◎ For details, please refer to p.6 [RANDOM 5].

TEXTRAZZO

EXC2503F



Monolithic
↑↑
↑↑

EXC2503F



Monolithic
↑↑
↑↑

Quarterturn
(GX-200)

EXC2503F · GX2067 · GX2084

The continuously extending arabesque pattern gives a dynamic impression.





ARABESQUE INFINITY

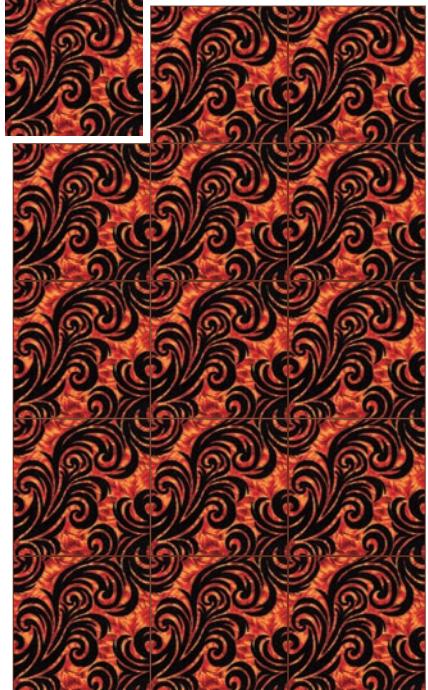


EXC2504

EXC2504

500 mm

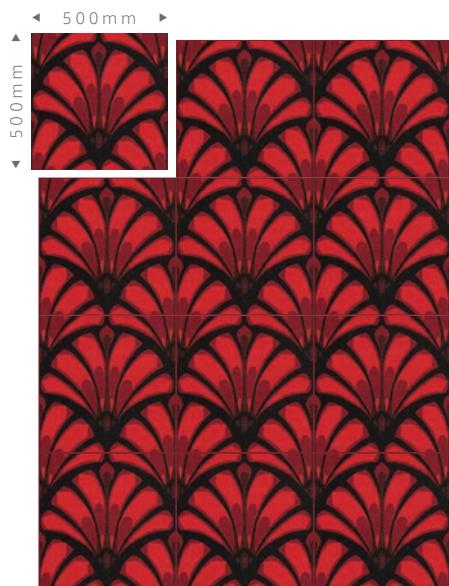
500 mm



EXC2504

BOLD BOTANY

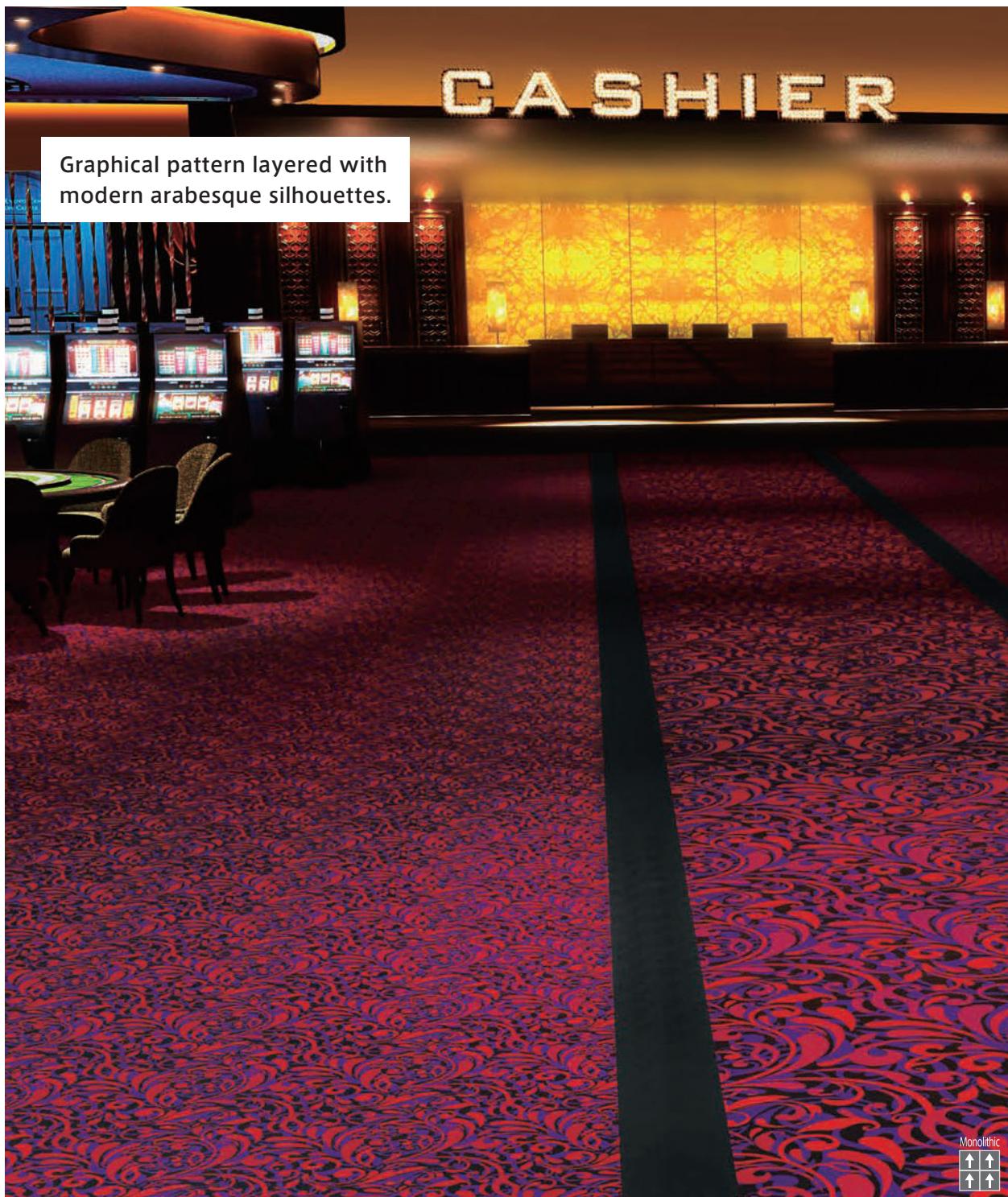
EXC2505F



EXC2505F



EXC2505F



EXC2506 · EXC2506-4A to 4D · GX2059
(GX2059 uses half cuts.)

EXC2506

◀ 500 mm ▶



500mm



★ SCALE UP 4

EXC2506-4A



500mm



EXC2506-4B



500mm

EXC2506-4C

EXC2506-4D

SIMPLY
COMPLEX

ROSE GARDEN



EXC2507

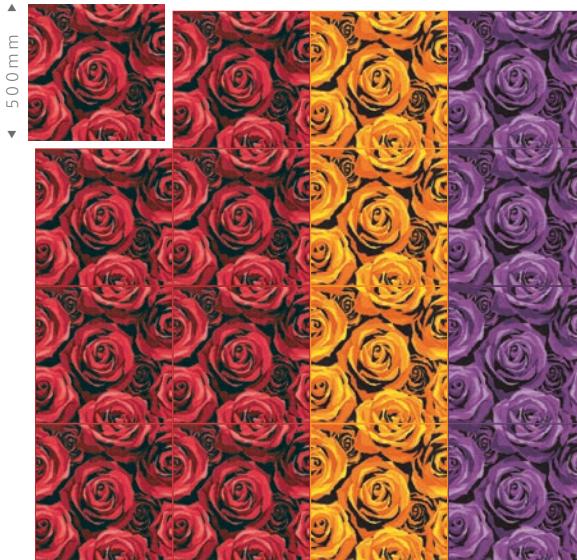


EXC2508



EXC2509F

500 mm

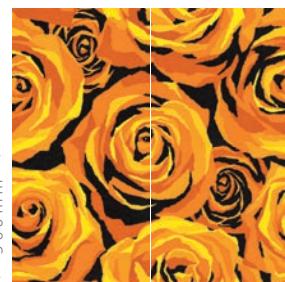


★ SCALE UP 4

EXC2507-4A EXC2507-4B



EXC2507-4C EXC2507-4D



EXC2508-4C EXC2508-4D



For a luxurious interior filled with bright red roses.



EXC2507 · GX2059

Monolithic

Quarter turn
(GX-200)

Design filled with pink dahlias that vividly color the space.



Monolithic



EXC2510

EXC2510

DAHLIA-CIOUS



★ SCALE UP 4

EXC2510-4A



EXC2510-4B



EXC2510-4C

EXC2510-4D

★ Please refer to p.7 for the order conditions of **SCALE UP 4**.

Imagined a glamorous world of kaleidoscopes.
It colors the space luxuriously.

Dolis Corporation



EXC2511F · EXC2511F-4A to 4D · EXC2512F · EXC2512F-4A to 4D

EXC2511F



EXC2512F

★ SCALE UP 4

EXC2511F-4A EXC2511F-4B



EXC2511F-4C EXC2511F-4D

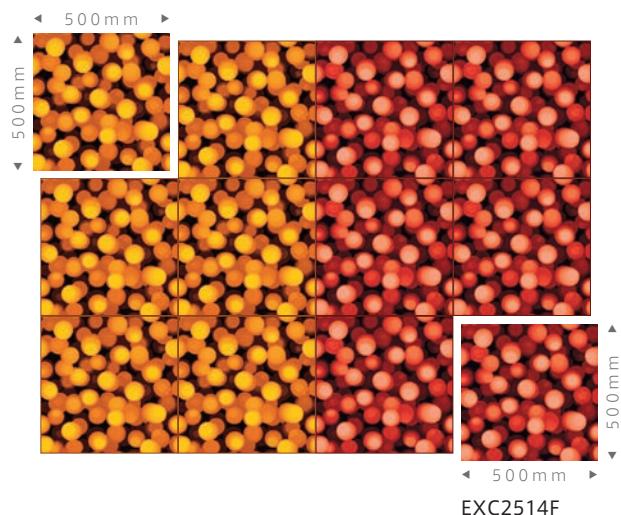
EXC2512F-4A EXC2512F-4B



EXC2512F-4C EXC2512F-4D

KALEIDOSCOPE

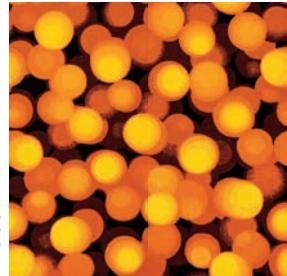
EXC2513



LANDSCAPE OF LIGHTS

★ SCALE UP 4

EXC2513-4A EXC2513-4B

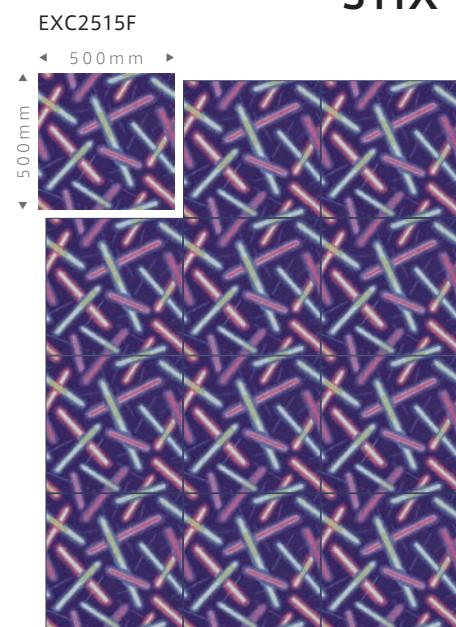


EXC2513-4C EXC2513-4D

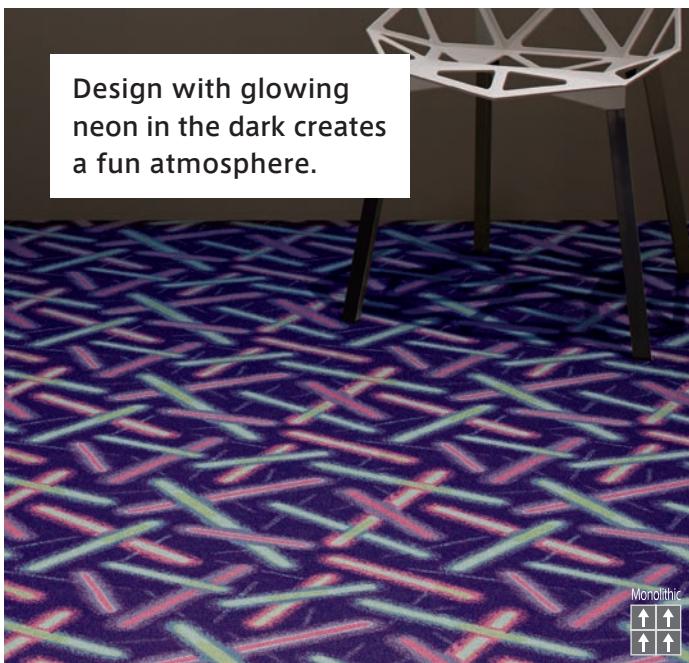
Motif of a landscape filled with neon lights.



STIX



Design with glowing neon in the dark creates a fun atmosphere.



EXC2515F



EXC2515F



EXC2516 · GX2059

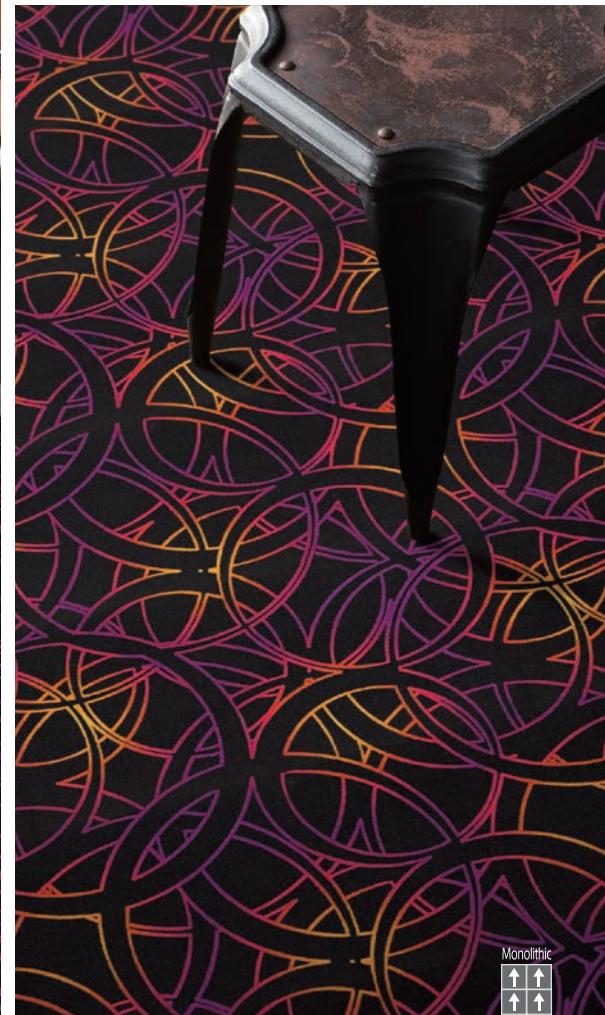
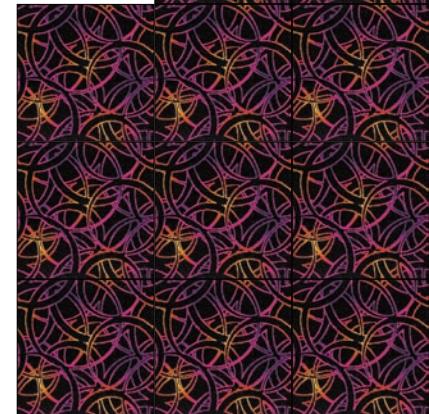
MOOD RINGS

EXC2516

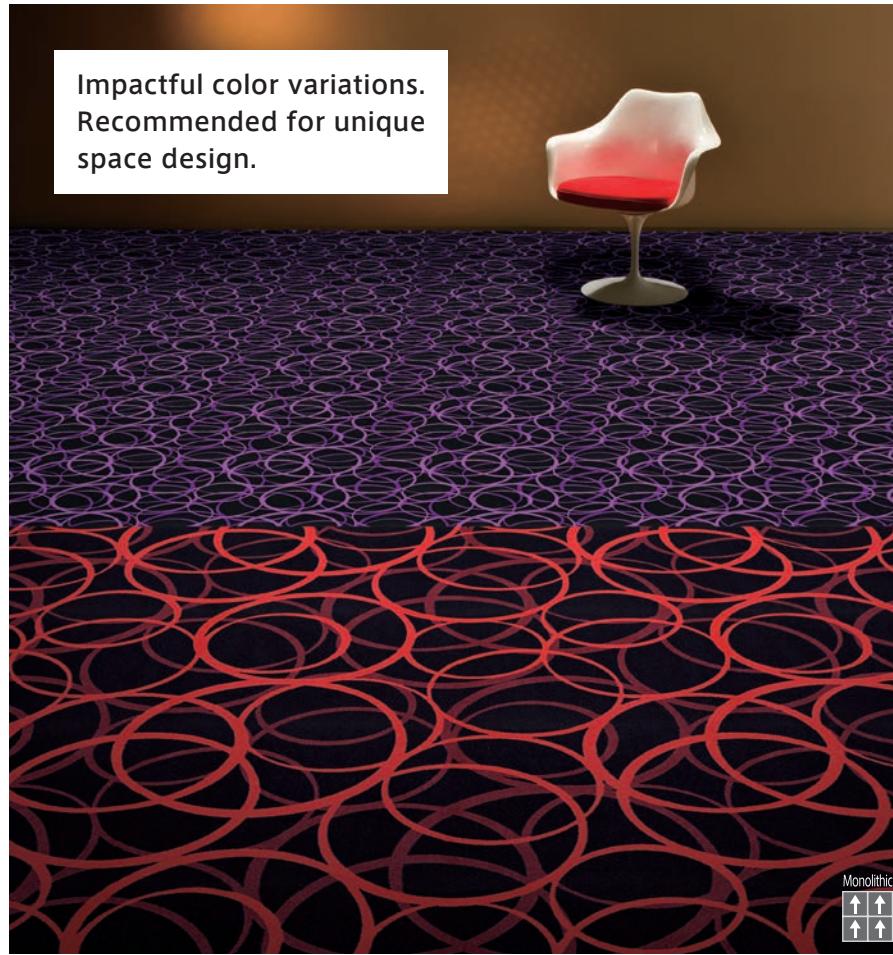
◀ 500 mm ▶



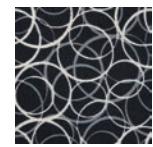
▼ 500 mm ▼



EXC2516



RINGS



EXC2517



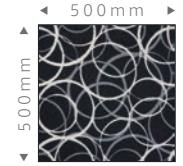
EXC2518



EXC2519



EXC2520



★ SCALE UP 4

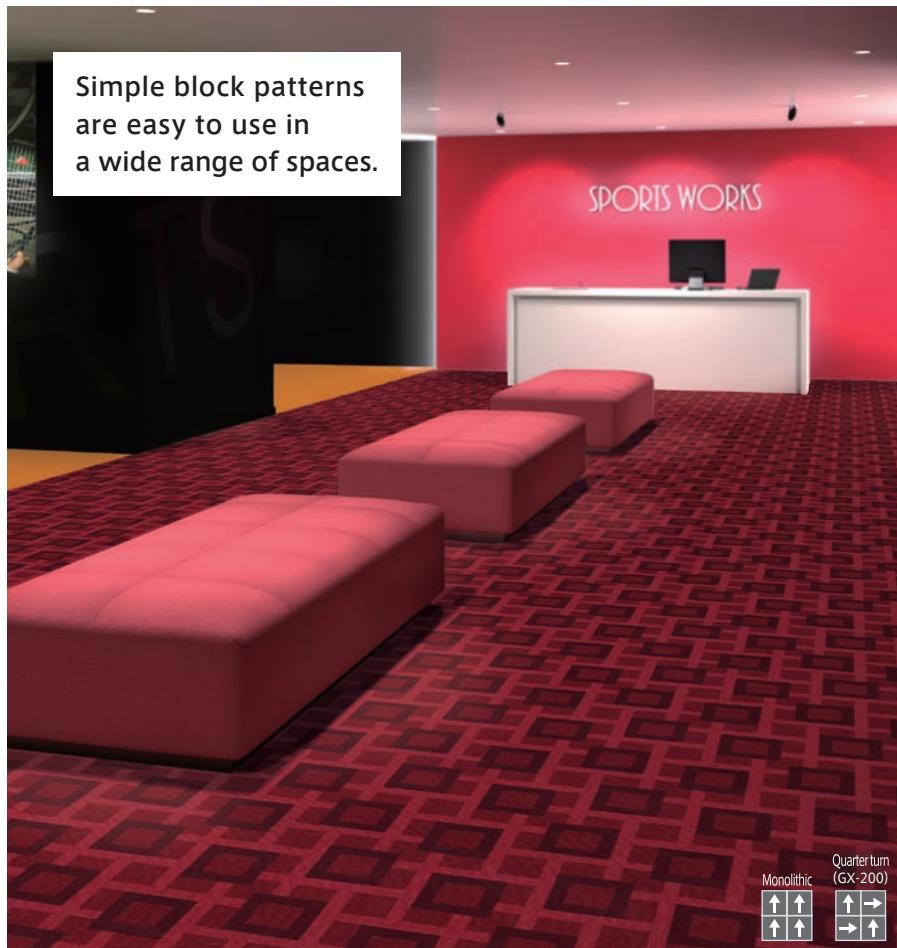
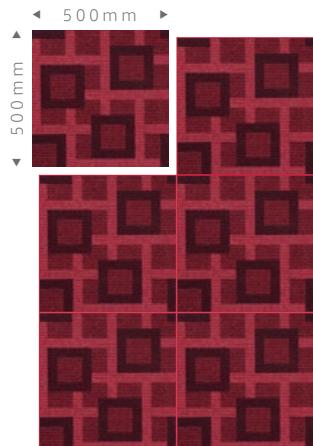
EXC2518-4A EXC2518-4B



EXC2518-4C EXC2518-4D

BLOCKS

EXC2521F



Simple block patterns are easy to use in a wide range of spaces.



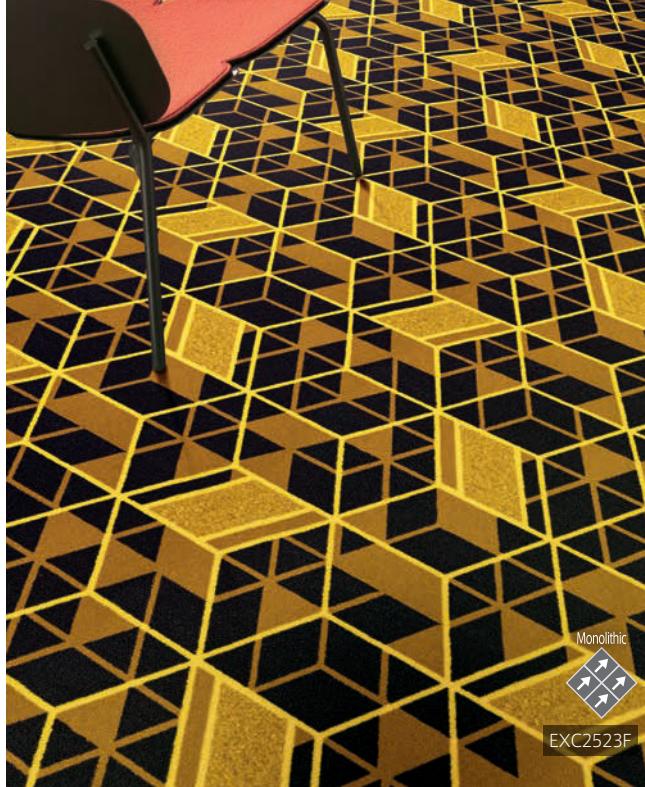
Adds color to the space with harmonious tones.

SQUARED

Geometric patterns in vivid colors create an extraordinary space.



EXC2523F · EXC2524F · EXC2525F · EXC2526F · EXC2527F · EXC2528F



EXC2523F

VIVE



EXC2523F



EXC2525F



EXC2527F

VIVIER



EXC2524F



EXC2526F



EXC2528F



Monolithic
↑↑
↑↑
↑↑

EXC2527F · EXC2528F



LAYERED DAMASK

Patterns connect,
allowing for flexible installation.

- EXC2523F and EXC2524F,
EXC2525F and EXC2526F,
EXC2527F and EXC2528F can be combined.
Orders can be placed if the total is 4m² or
more per pattern and 30m² or more combined.
- Colors may not match if manufacturing
lots differ.

Casual

CALM

EXC2529F

◀ 500 mm ▶



EXC2529F



EXC2531F

RHYTHM

EXC2530F

◀ 500 mm ▶



500 mm

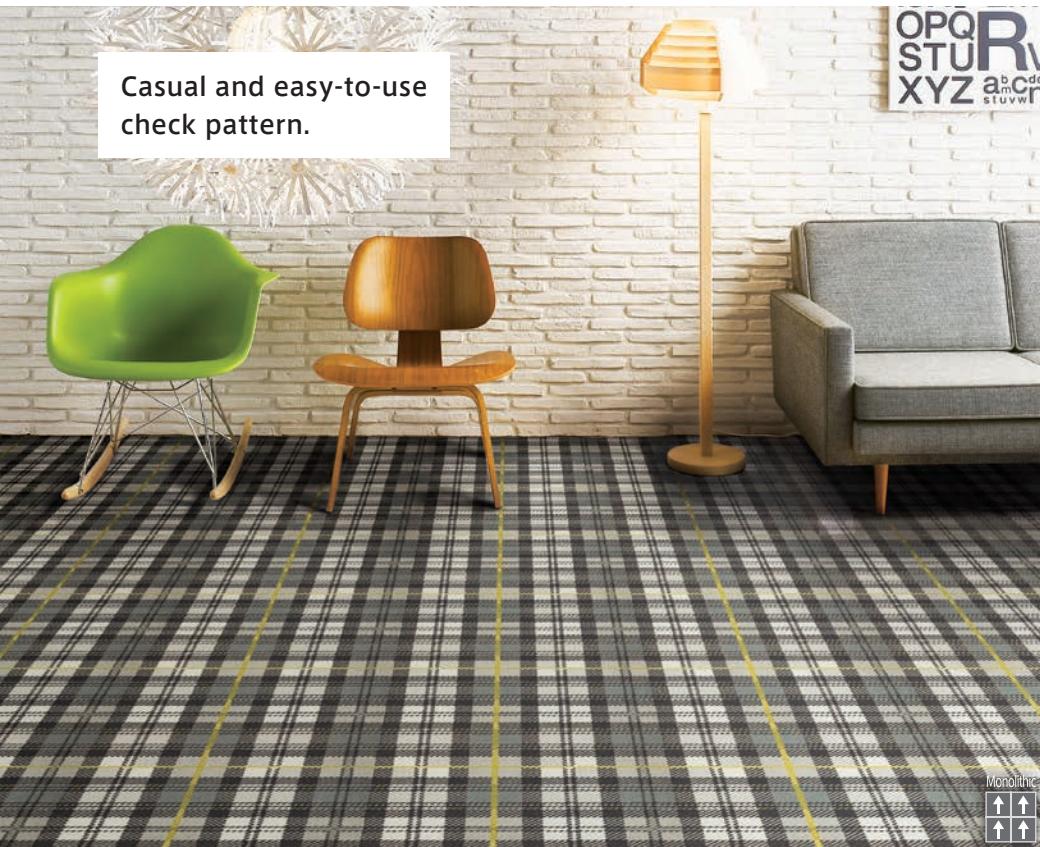
▼

500 mm

▼

EXC2531F

Casual and easy-to-use check pattern.



CHECK

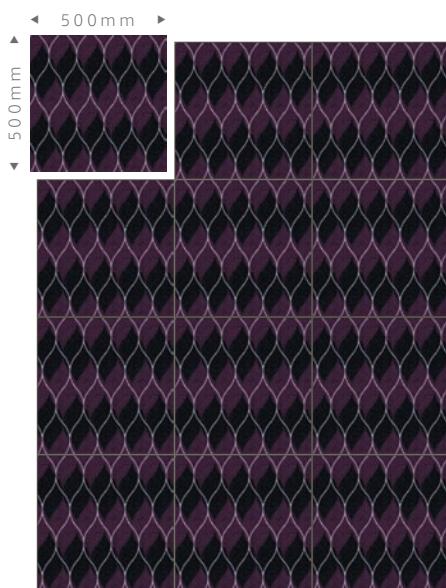
EXC2532F



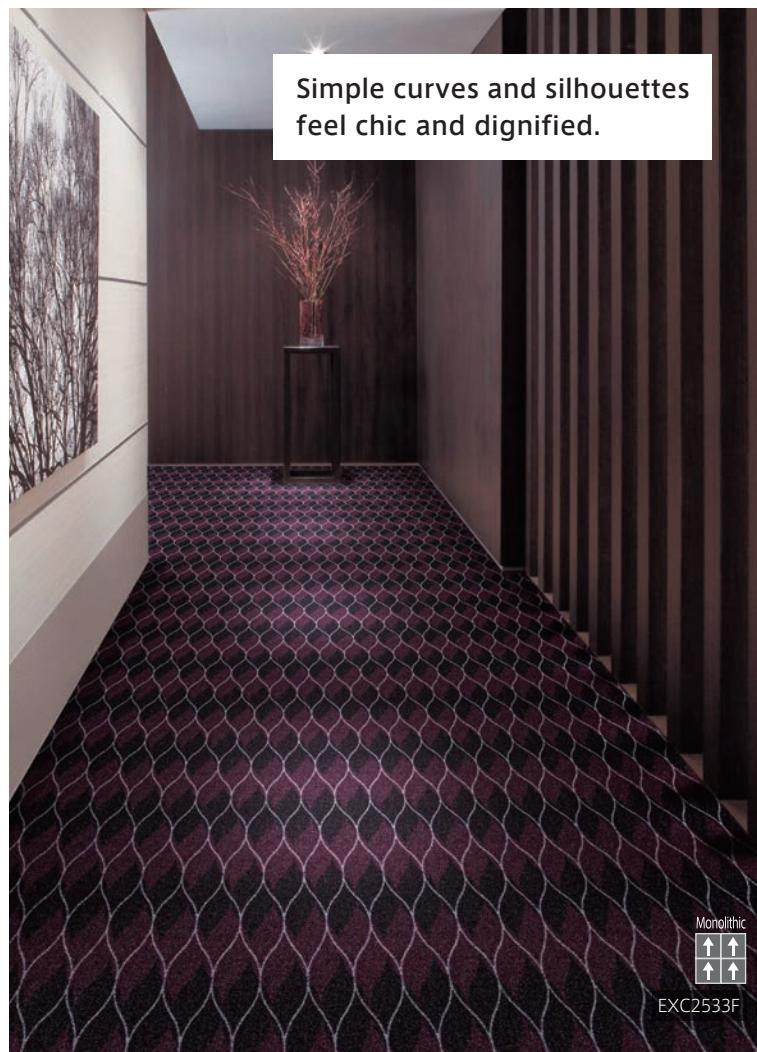
EXC2532F

CHIC

EXC2533F



Simple curves and silhouettes feel chic and dignified.



Monolithic

EXC2533F

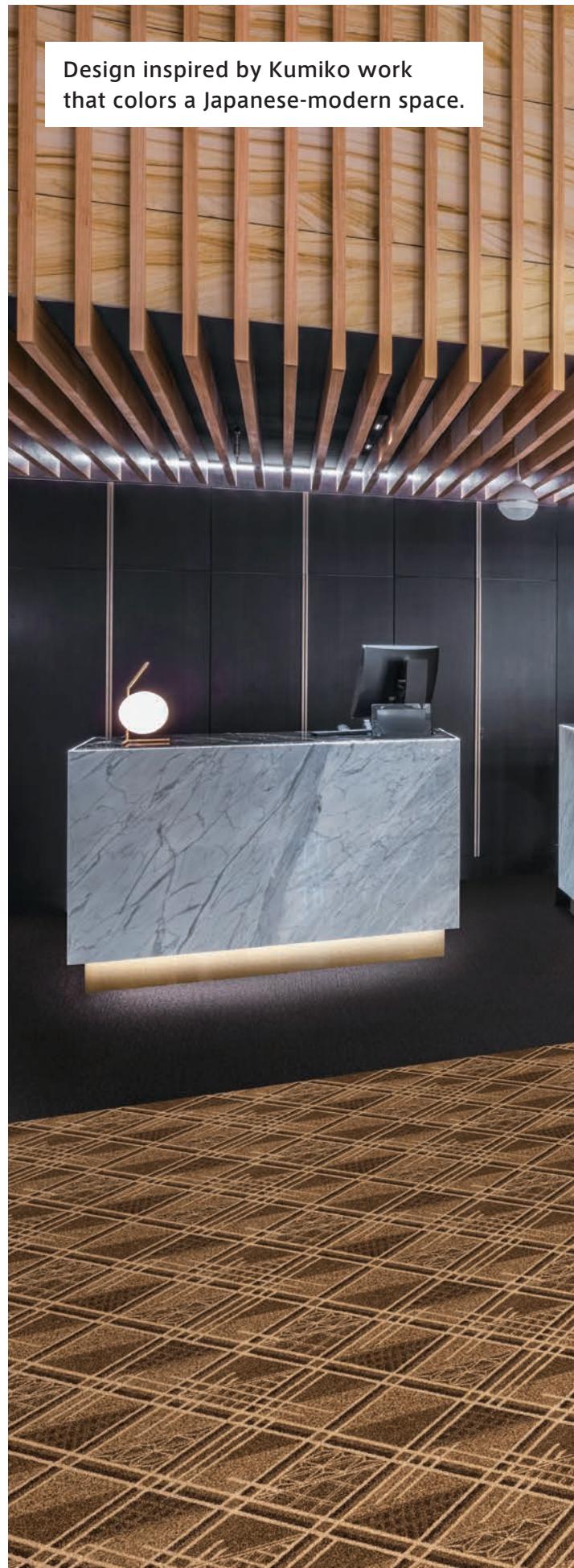
KUMIKO

EXC2534F



EXC2534F

Design inspired by Kumiko work
that colors a Japanese-modern space.





Monolithic
Quartetur (GX-200)

EXC2534F · GX2059

Patchwork design combining Japanese patterns.



EXC2535F

EXC2535F

◀ 500 mm ▶

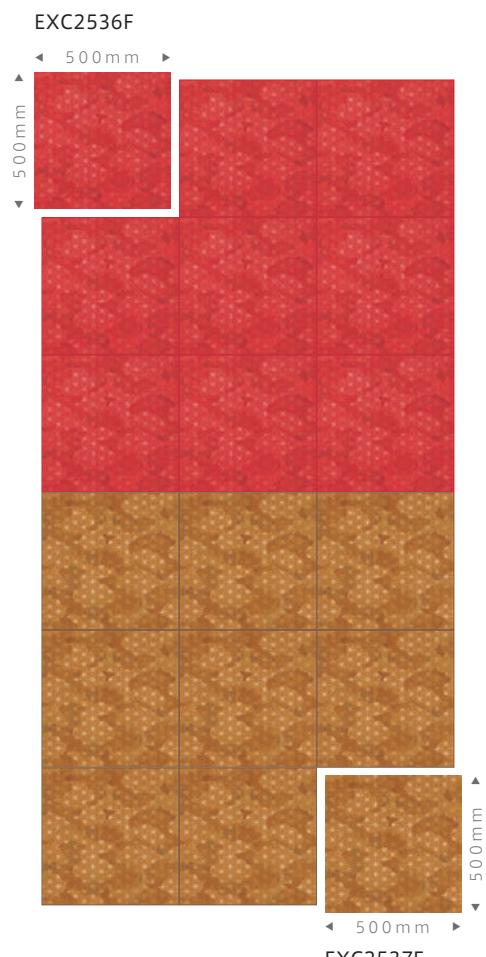
▲ 500 mm
▼



PATCHWORK



EXC2536F



ASANOHA



EXC2537F

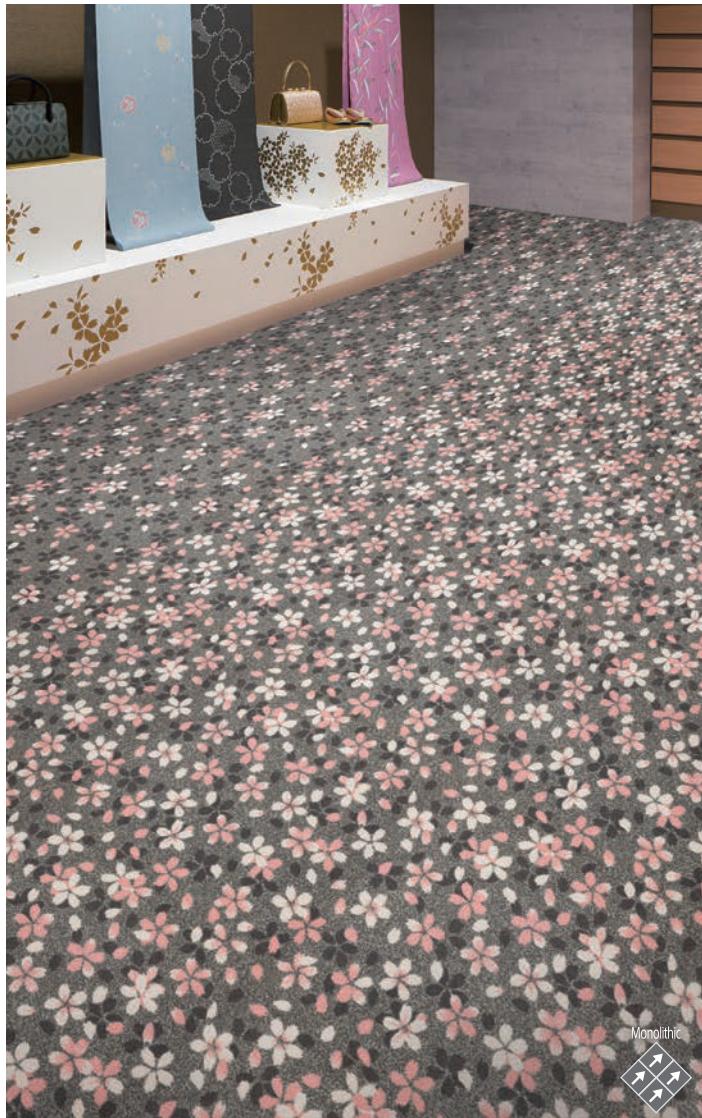
Combining two patterns creates an emotional cherry blossom pattern that makes the space feel expansive.



Monolithic
↑↑
↑↑

EXC2538F · EXC2539F

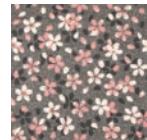
CHERRY BLOSSOM/ MORE CHERRY BLOSSOMS



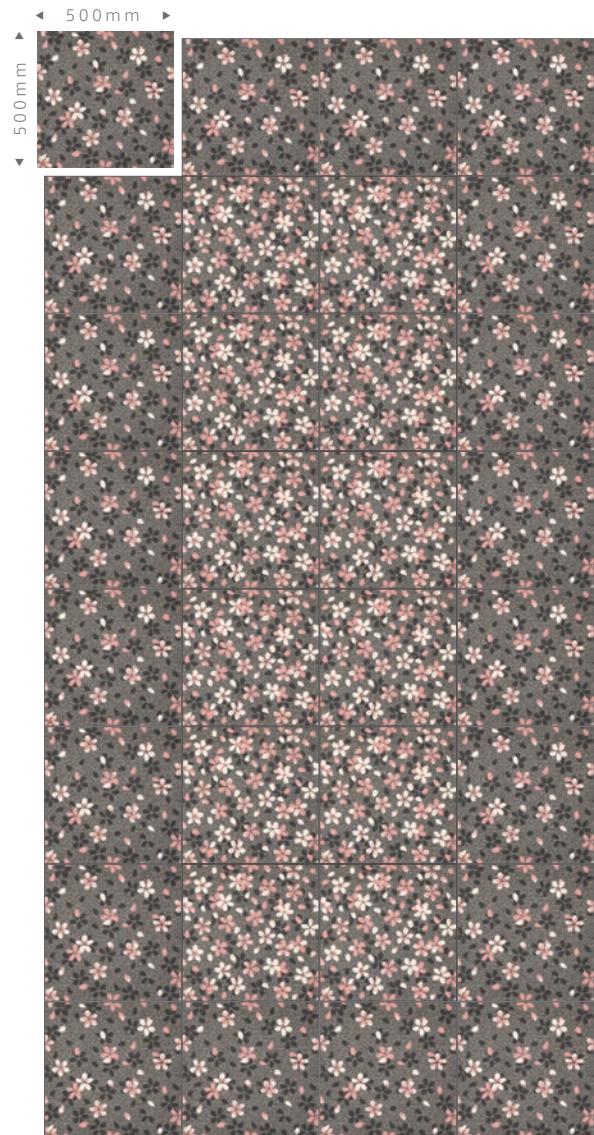
EXC2538F · EXC2539F



EXC2538F



EXC2539F



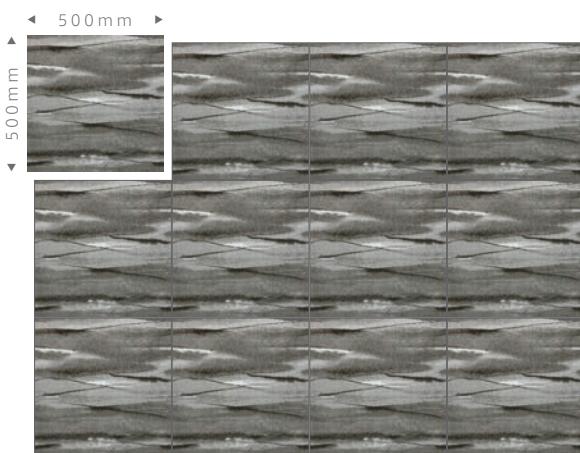
Patterns connect, allowing for flexible installation.

- EXC2538F and EXC2539F can be combined. Orders can be placed if the total is 4m² or more per pattern and 30m² or more combined.
- Colors may not match if manufacturing lots differ.



EXC2540F

EXC2540F



BRUSH LINES



EXC2541F
Monolithic
↑↑
↑↑

EXC2541F



CHRYSANTHEMUM

FLOATING CHERRY BLOSSOMS



EXC2542F
Monolithic
↑↑
↑↑



ELEGANCE

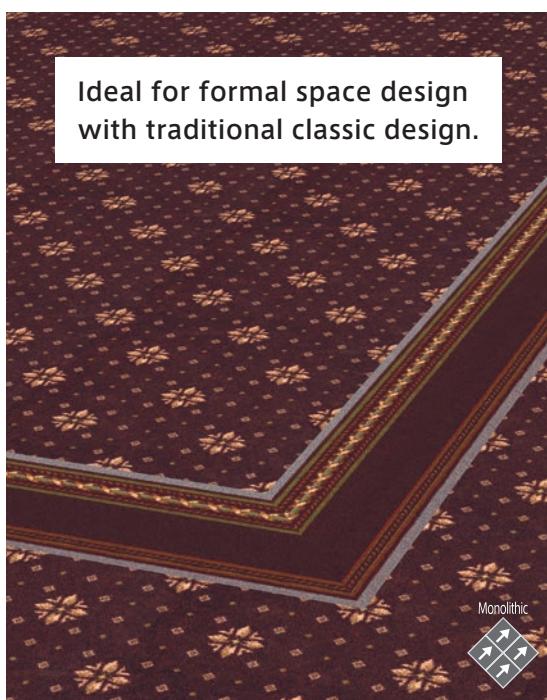




EXC2546F · EXC2547F · EXC2548F
(The border of EXC2548F is rotated 90 degrees at the corners.)



EXC2544F



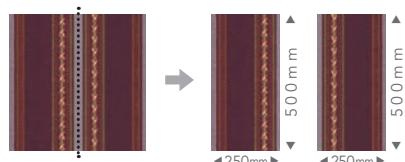
Ideal for formal space design
with traditional classic design.

EXC2544F · EXC2545F

(The border of EXC2545F is rotated 90 degrees at the corners.)



EXC2543F EXC2544F EXC2545F
EXC2546F EXC2547F EXC2548F



● EXC2545F and EXC2548F become left and right borders when cut in the center.

● The following product numbers can be combined with base and border. Orders can be placed if the total is 4m² or more per pattern and 30m² or more combined.

Base	Border
EXC2543F · EXC2544F	EXC2545F
EXC2546F · EXC2547F	EXC2548F

● Colors may appear different if the direction of the arrows changes.
Please be careful.

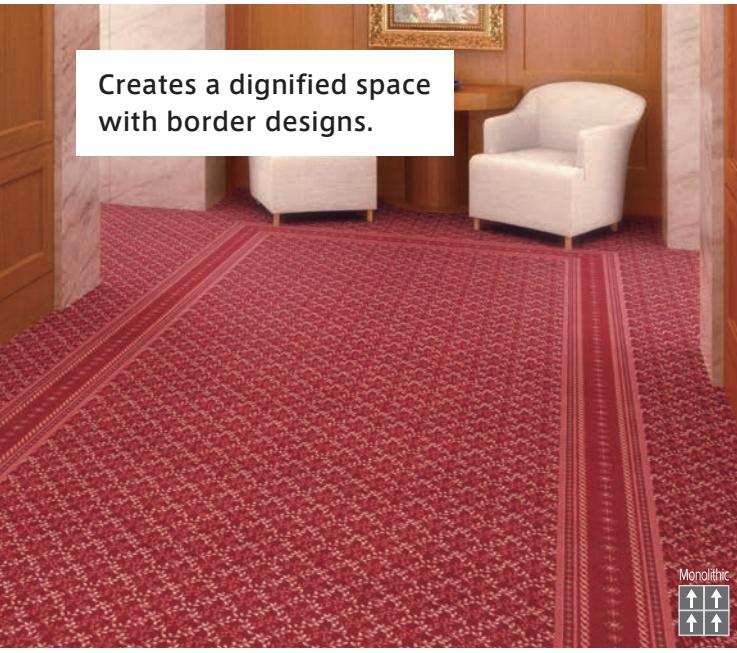
● Colors may not match if manufacturing lots differ.

Classical



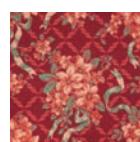
EXC2549F · EXC2551F

Creates a dignified space with border designs.



EXC2550F · EXC2551F

(The border of EXC2551F is rotated 90 degrees at the corners.)



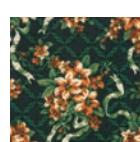
EXC2549F



EXC2550F



EXC2551F



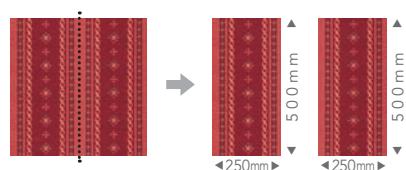
EXC2552F



EXC2553F



EXC2554F



● EXC2551F and EXC2554F become left and right borders when cut in the center.

Elegant design with scattered bouquets and ribbons.



EXC2552F

BOUQUETS & RIBBONS

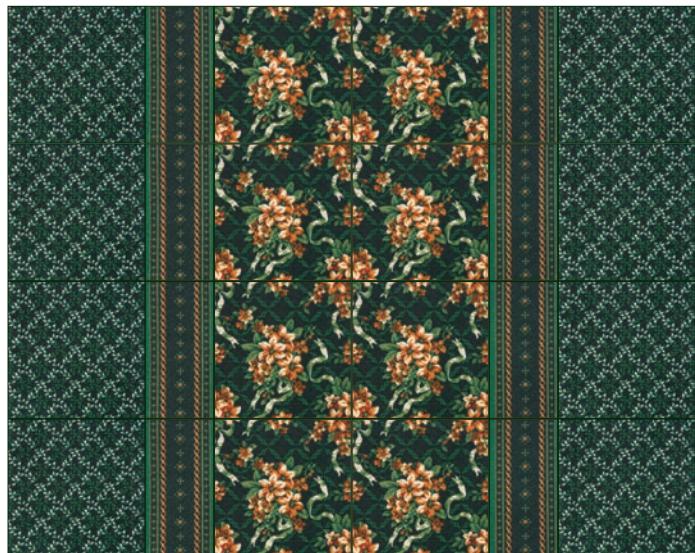
- The following product numbers can be combined with base and border. Orders can be placed if the total is 4m² or more per pattern and 30m² or more combined.

Base	Border
EXC2549F · EXC2550F	EXC2551F
EXC2552F · EXC2553F	EXC2554F

- Colors may appear different if the direction of the arrows changes.

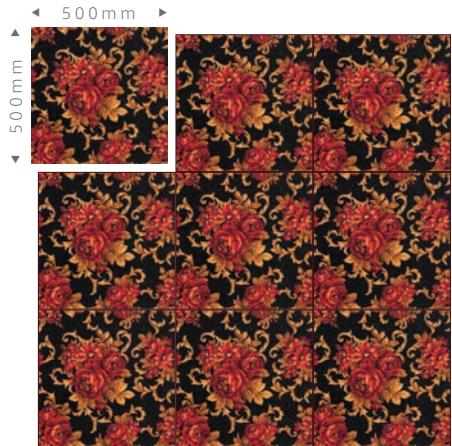
Please be careful.

- Colors may not match if manufacturing lots differ.



BRIDE'S BOUQUET

EXC2555



Boldly layered damask patterns and stripes create a luxurious design.



EXC2556F

LAYERED DAMASK

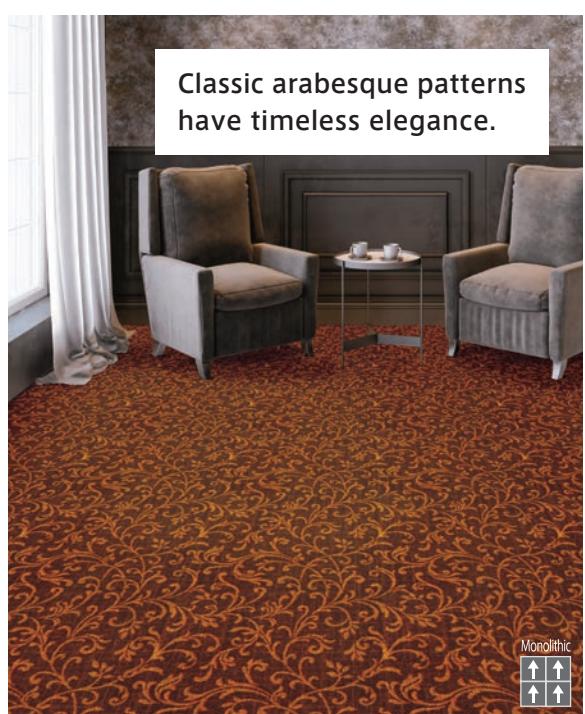
EXC2556F

◀ 500 mm ▶



EXC2557F

Classic arabesque patterns have timeless elegance.



EXC2557F

CLASSIC ARABESQUE



EXC2558F

▲ 500 mm ▶

▼ 500 mm



Calm-colored leaf patterns
feel elegant and refined.



LEAF & VINE

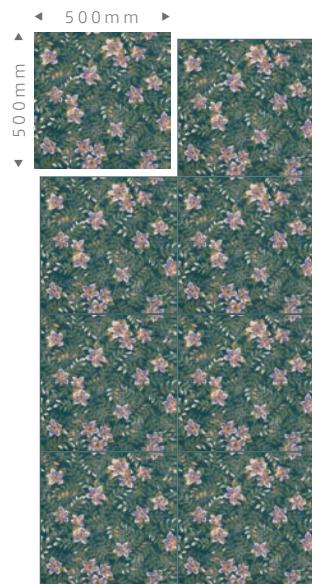
Monolithic
↑↑↑

EXC2558F

Botanical patterns inspired by nature gently color the space.

FLEUR

EXC2559F



Monolithic
↑↑↑

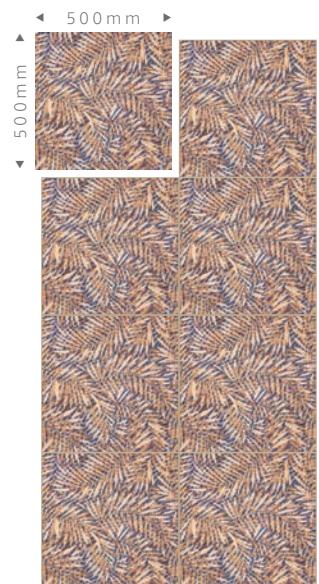
EXC2559F

Leaf patterns that match a wide range of spaces from resorts to classic.



FERN

EXC2560F



Monolithic
↑↑↑

EXC2560F

Simple

The standard dot pattern is a versatile design that matches any space.



EXC-1000

Textured Loop

Textured loop construction incorporating solution dyed yarn with EXCHROME over print. It is also characterized by its ability to hide dirt well.

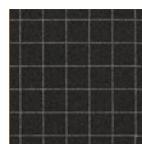


EXC1501F

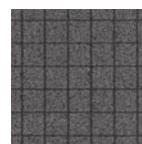


EXC1502F

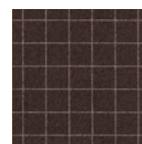
**THE DOT
THE STRIPE**



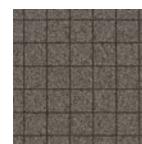
EXC1503F



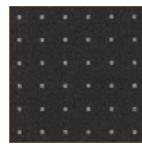
EXC1504F



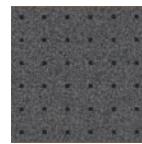
EXC1505F



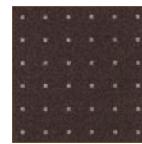
EXC1506F



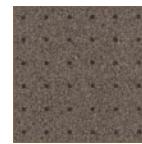
EXC1507F



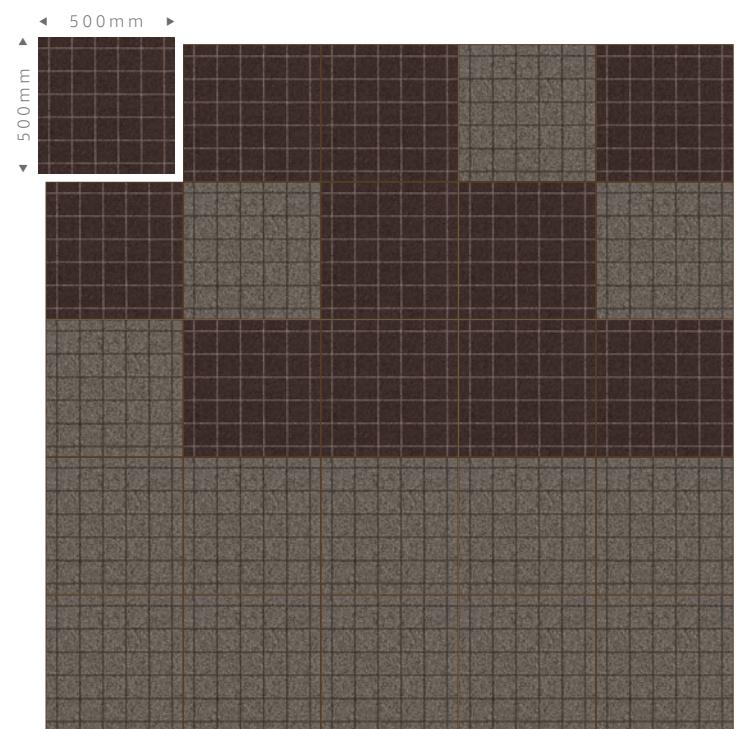
EXC1508F



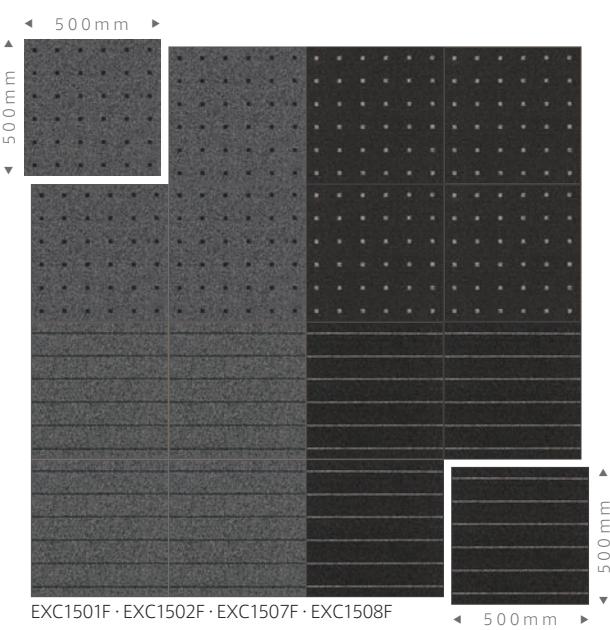
EXC1509F



EXC1510F



The patterns connect and continue.
It is a simple and minimal design.



EXC1501F · EXC1502F · EXC1507F · EXC1508F

500 mm

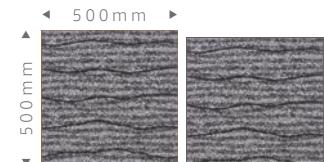
EXC1505F · EXC1506F · TTN3205

Simple



THE WAVE

EXC1511F

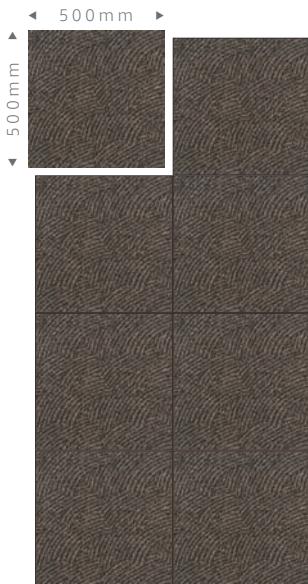


EXC1512F

500mm

THE SWIRL

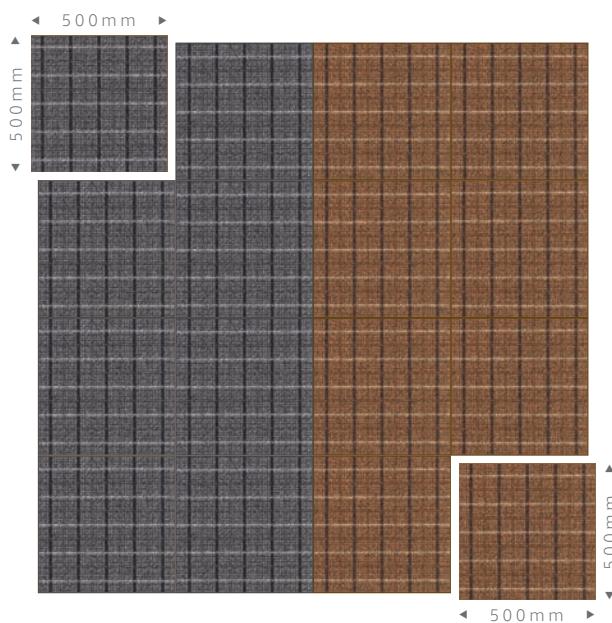
EXC1513F



Monolithic
↑↑
↑↑

EXC1513F

EXC1514F



EXC1515F



EXC1515F

THE GRID

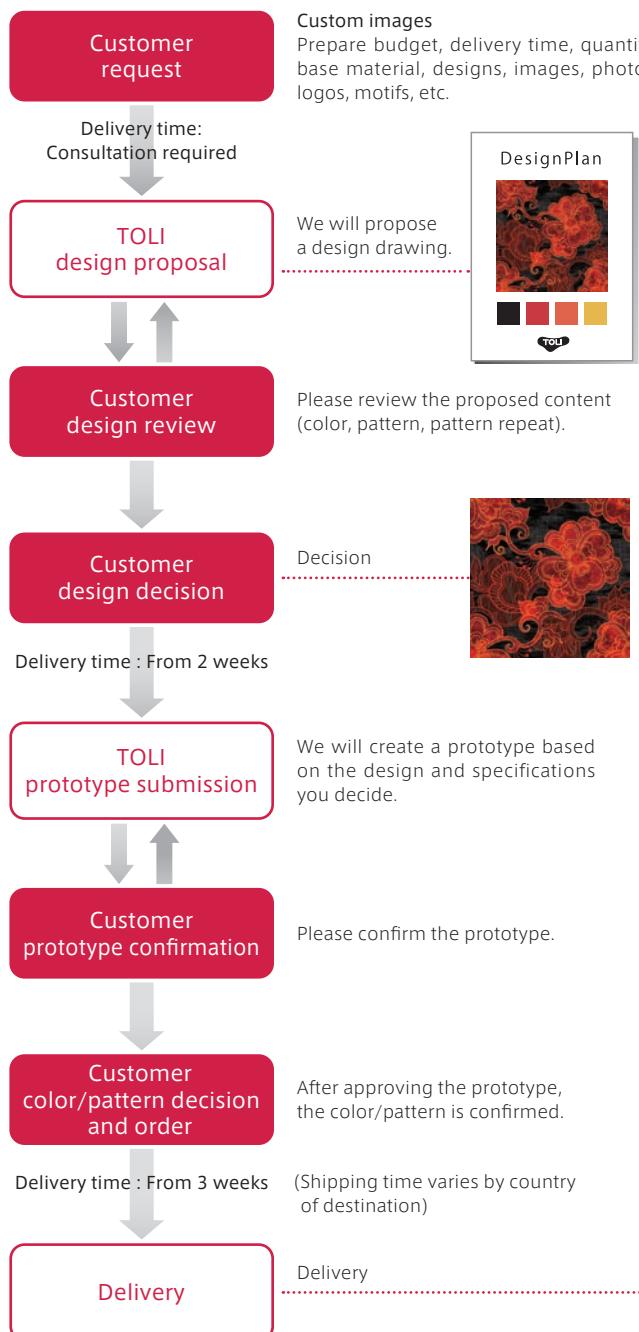
A rich, easy-to-use grid design that gives a sense of depth to the pattern.



EXC1515F

Full Order System

Custom-made with your desired design on a base of three types of materials



Order Conditions	Quantity	30m ² or more *For combined patterns, the number of sets × 30m ² or more. Example: 4-piece combined pattern (500mm×500mm, 4 pieces make one pattern) = 120m ² or more
	Design delivery time	Consultation required
	Prototype sample delivery time	From 2 weeks after design decision
	Mass production delivery time	From 3 weeks after order
<ul style="list-style-type: none"> Orders for quantities less than the above will require a separate quotation. Delivery time may vary depending on quantity and timing. Please contact the TOLI sales office for details. Please be sure to confirm the copyright of the designs you provided. 		



Function Introduction

Excellent functionality suitable for various spaces



Stain Resistance

Water-repellent and stain-resistant processing

EXCHROME is treated with a water-repellent and stain-resistant process, making it difficult for stains to adhere and maintaining its appearance over a long period. It repels water, and if wiped off immediately, it does not become a stain.

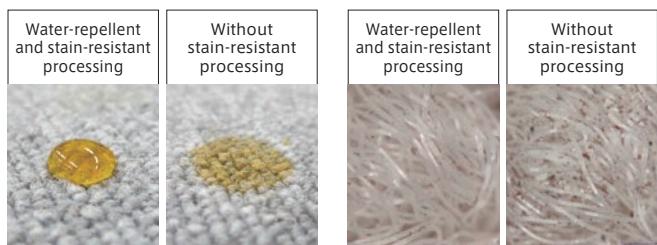
Note: Hollow fibers and other stain-resistant fibers do not repel stains themselves but make stains less noticeable.
TOLI prevents stains by applying a water-repellent process.

■Results of water repellency tests

Water-repellent and stain-resistant treated products repel water and do not absorb it immediately.

■Observation with a microscope

Clear differences in the accumulation of dirt can be seen between untreated and treated products.



Durability

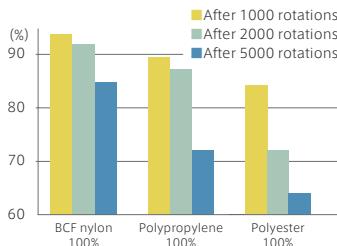
Excellent durability with BCF nylon

<Durability against wear>

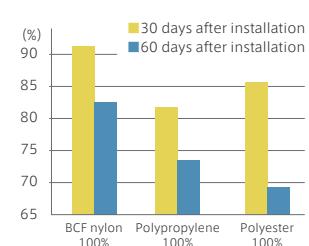
Dimensional change and change rate by caster chair test results according to JIS L 4406

■Durability evaluation of BCF nylon, polypropylene, and polyester

1) Substitution test by caster chair testing machine

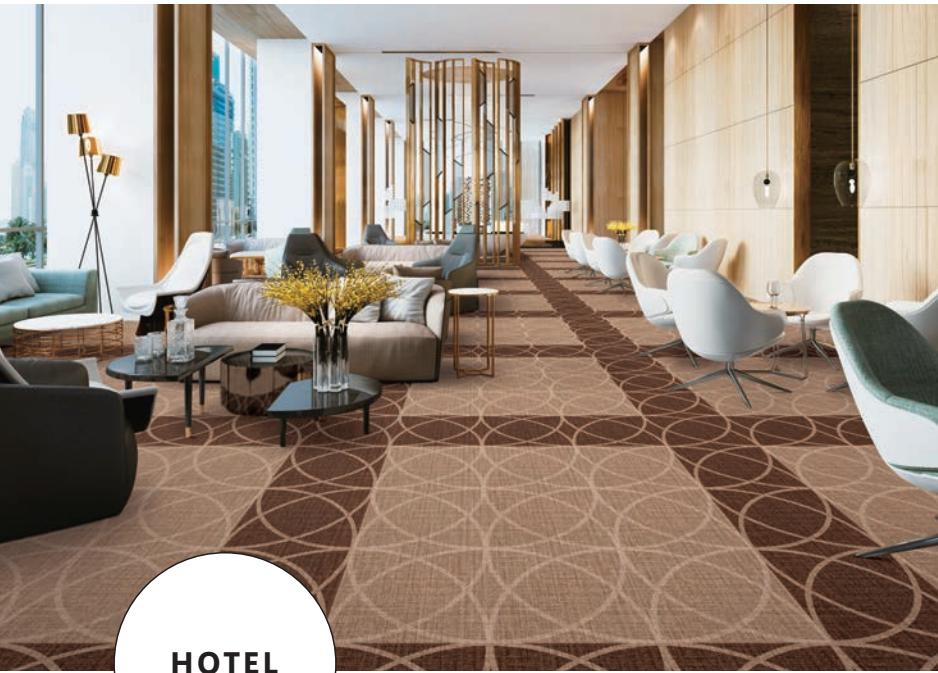


2) Actual use test



In both tests, BCF nylon had the highest pile retention rate, about twice as durable as polypropylene.

The difference in materials becomes more apparent over time.



Achieving an even more luxurious feel underfoot

Underlay Sheet for Carpet Tile

TCPUS-4 (4mm thick)

TCPUS-6 (6mm thick)

Underlayment specifically for tile carpets that improves walking comfort. Ideal for hotel rooms and corridors. Achieves a more luxurious feel and a quieter environment.



TCPUS-6

■ Type:

Tile carpet underlay sheet

■ Overall Thickness:

4 mm (0.157") · 6mm(0.236")

■ Normal Dimension:

3' Wide x 66' Long Roll(950mm x 20m)



Specifications List

EXC-5000



Composition

Pile	100% BCF Nylon
Backing	PVC and Glass Fiber

Specifications

Pile Height	7mm(0.275")/3mm(0.120")
Cut & Loop	
Overall Thickness	9.5mm(0.374")
Yarn weight	32.5 (oz/sq.yd)
Dimensions	19.7" x 19.7" (500mm x 500mm)
Density	1/10 Gauge 12.0 Stitch/in
Packing	12pcs/Carton(3.57SY)

Flame Resistance/
Flame Resistance Test Number E2120080
Critical Radiant Flux/
Class 2 Average CRF 0.22/cm² or higher (ASTM E648)
Smoke Density/
Less than 450(ASTM E662)
Antistatic/
Human Body Voltage Less Than 1.0kV
(JIS L 1021-16, at 23 degrees centigrade, 25%RH)
Stain Resistance/
Water-Repellent Stain Resistance Processing



Monolithic



Order Conditions

- Condition: 30m² or more per product number
- Delivery Time: From 3 weeks after order
- * Production time may vary depending on order quantity.
- * Orders less than 30m² will require a separate quotation.

Caution

- Cut pile may appear cloudy due to the partial irregularity of the pile direction. This phenomenon is a characteristic of cut pile and is not a quality defect.
- Standard installation is continuous laying.

EXC-2000



Composition

Pile	100% BCF Nylon
Backing	PVC and Glass Fiber

Specifications

Pile Height	6mm(0.236")
Cut Pile	
Overall Thickness	9mm(0.354")
Yarn weight	30.0 (oz/sq.yd)
Dimensions	19.7" x 19.7" (500mm x 500mm)
Density	1/10 Gauge 13.5 Stitch/in
Packing	16pcs/Carton(4.77SY)

Flame Resistance/
Flame Resistance Test Number E2120080
Critical Radiant Flux/
Class 1 Average CRF 0.22/cm² or higher (ASTM E648)
Smoke Density/
Less than 450(ASTM E662)
Antistatic/
Human Body Voltage Less Than 1.0kV
(JIS L 1021-16, at 23 degrees centigrade, 25%RH)
Stain Resistance/
Water-Repellent Stain Resistance Processing



Monolithic



EXC-1000



Composition

Pile	100% BCF Nylon
Backing	PVC and Glass Fiber

Specifications

Pile Height	5.5mm(0.216")/3mm(0.118")
Textured Loop	
Overall Thickness	7mm(0.275")
Yarn weight	20.0 (oz/sq.yd)
Dimensions	19.7" x 19.7" (500mm x 500mm)
Density	1/10 Gauge 10.5 Stitch/in
Packing	16pcs/Carton(4.77SY)

Flame Resistance/
Flame Resistance Test Number E2120080
Critical Radiant Flux/
Class 1 Average CRF 0.22/cm² or higher (ASTM E648)
Smoke Density/
Less than 450(ASTM E662)
Antistatic/
Human Body Voltage Less Than 1.0kV
(JIS L 1021-16, at 23 degrees centigrade, 25%RH)
Stain Resistance/
Water-Repellent Stain Resistance Processing



Monolithic



Green Label Plus Mark

GREEN LABEL PLUS is a certification system set by the Carpet and Rug Institute (CRI) in the United States, which certifies the indoor air quality compliance of carpet products.

All EXCHROME products are GREEN LABEL PLUS certified.

Acquiring this certification contributes to earning LEED Points.

* Abbreviation for The Carpet and Rug Institute, an internationally recognized authority, with 95% of manufacturers in the U.S. as members.





TOLI Ai Simulator Image Fit

Easy Interior Simulation by Shooting and Selecting!

TOLI Ai Simulator, Image Fit is a simulation system that can easily create installation image by synthesizing TOLI interior finishing material into your design space.

It's also compatible with room image you shot with your smartphone, etc., so please enjoy combinations of various product images into your own room image.

You can use
Image Fit from
this QR code.



For any space design

Photos shot by smartphones can be used.
Image Fit will help you visualise the design.



Authentic image in high quality

Room images are created with an appropriate scale. You can also choose the installation method provided.



Quick and easy simulation

Just choose the space and product for simulation, and option of installing direction, then the synthesized image will come out right away. If you have an internet connection, you can easily use it anytime.



Please contact TOLI office for further Image Fit assistance.

■ Functional Marks



Flame Resistance Mark

A unified mark established by the Japan Interior Association (NIF). It passes the flame resistance test based on the Fire Service Act.



Antistatic Mark

A unified mark established by the Japan Interior Association (NIF). It has antistatic performance that meets NIF standards.



Stain Resistance Mark

An indicator of the product's stain resistance. It is resistant to dirt and easy to clean during maintenance. Daily maintenance is most effective for maintaining appearance. Please take care of maintenance.



Soft Spikes OK

Suitable for areas where walking with soft spikes is common, such as golf courses.



Commercial 4

Suitable for high-traffic areas such as airports, department stores, shops, offices, entrance halls, and lobbies, as well as areas frequently accessed by heavy equipment.



Eco-friendly Product Mark

Products certified by TOLI as contributing to reducing environmental impact.

F★★★★★ Mark

A unified mark established by the Council for Evaluation of Performance of Interior Fabrics based on voluntary standards for VOC (formaldehyde) emissions.

F★★★★★ is the highest grade.

Notes on Selection

- On light-colored carpets, stain becomes more conspicuous. Care should be taken to the color when selecting the carpet.
- Please avoid use in locations where moisture may be rising constantly from subfloor. Such installation may eventually cause adhesion failure or odor emission.
- The color and pattern of the printed photo can be different from the actual product.
- Catalog photos include synthesized image photos and CG's.

Precautions for maintenance and use

! Perform daily maintenance using a vacuum cleaner according to the traffic condition, to maintain the aesthetic appearance and prevent dust accumulation.
In commercial floors, we recommend periodic intensive maintenance according to the traffic condition in addition to daily maintenance.

- Please pay attention not to damage the pile when using a vacuum cleaner with a brush attachment.
- When dirt adheres to the product, wipe it off immediately with care not to spread the dirt. Dirt will be difficult to remove over time. Some contaminants cannot be removed.
- When removing stains, stain remover, or neutral detergent, etc. should be used depending on the stain kind. Incorrect selection may lead to discoloration, etc.
- Chemicals, detergents with strong action, bleaching agents, etc., may cause discoloration or deterioration. Do not spill directly on floorings.
- Rubber products such as furniture leg rubber, rubber mats, paints, preservatives, insect repellents, etc. can contaminate and cause discoloration. Please avoid direct contact with these.
- There is a possibility of discoloration depending on environmental conditions such as direct sunlight. Use curtains, blinds, etc. to shade the floorings.
- Ventilation is recommended to eliminate any initial material odor.
- Use of proper chair/furniture protectors is recommended to avoid pile crushing from concentrated static loads.

TOLI Corporation- Global Department

2-10-4 Higashi-Shinbashi,
Minato-ku, Tokyo,
105-0021 Japan
Phone : +81-3-5403-2078
Fax : +81-3-5472-6307
<https://toli-overseas.com>
E-mail : toli_contact@toli.co.jp

TOLI Corporation Singapore Branch

1 North Bridge Road, #21-10,
High Street Centre,
179094, Singapore
Phone : +65-3138-5052
Fax : +65-6491-5234
<https://toli-overseas.com>

TOLI (SHANGHAI) Corporation

Room 314, YUAO55 Building 1,
No.55 Yuyao Rd., Jingan, Shanghai
200040 China
Phone : +86-21-6071-0688
Fax : +86-21-6071-0560
<http://www.tolish.com.cn>

TOLI North America Corporation

9247 Research Drive Irvine,
CA 92618, U.S.A.
Phone : 910-999-TOLI
<https://www.toli.com>
E-mail : info@toli-na.com

